



CLUTCH/BRAKE CONTROL DOUBLE VALVES

DM²® SERIES D

PRODUCT CATALOG



DM^{2®} Series D Clutch/Brake Control Double Valves

Product Overview

Clutch/Brake Control Function

The DM^{2®} Series D double valve is designed to provide SAFETY for the operators and maintenance personnel working on presses.

Size 2	Basic Size 4, 8	Basic Size 12, 30
		

Illustration examples.

The DM^{2®} Series D double valve is a patented 3/2 normally closed valve (with an intermediate, lockout position) distinguished by SERPAR® Crossflow passages with poppet and spool valving on the main valve stems. This arrangement provides the valve's outstanding flow characteristics and an integrated monitoring capability with total memory. The valve provides dynamic monitoring and dynamic memory.

Dynamic Monitoring means that all monitoring components change state on every valve cycle. Should the valve elements cycle asynchronously, the valve will exhaust downstream air and lock-out, prohibiting further operation.

Dynamic Memory within a monitoring system indicates that when a valve lock-out occurs, the valve will retain the fault information regardless of air or electrical changes. The DM^{2®} system can only be reset by a defined operation/procedure, and will not self-reset (turning the valve off and on) or reset when inlet air supply is removed and re-applied. Such automatic resetting would conceal potential hazards from the operator.

VALVE FEATURES

Redundant Control	Redundant control can achieve Category 4, PL e, when used with proper safety controls
Dynamic Monitoring with Complete Memory	Memory, monitoring, and air flow control functions are simply integrated into two identical valve elements. Valves lock-out due to asynchronous movement of valve elements during actuation or de-actuation, resulting in a residual outlet pressure of less than 1% of supply.
Valve Reset	Can only be accomplished by remote air signal, electrical solenoid reset signal, or manual pushbutton reset. The valve cannot be reset by removing and re-applying supply pressure.
Poppet Design	Dirt tolerant, wear compensating for quick response and high flow capacity
PTFE Backup Piston Rings	Enhances valve endurance enabling operation with or without in-line lubrication
Status Indicator	Includes a pressure switch with both normally open (NO) and normally closed (NC) contacts to provide status feedback to the control system indicating whether the valve is in the lockout or ready-to-run condition.
Silencer	High flow, clog resistant built-in silencer
Mounting	Base mounted for ease of valve replacement. Captive valve-to-base mounting screws.
Flexible Piping	Inlet and outlet ports on both sides (plugs for unused ports included)
Intermediate Pilots (Basic Size 12 & 30 valves only)	Increases pilot air flow for fast valve response, making it possible to use the same size solenoids as valve sizes 2, 4 & 8, thereby reducing electrical power requirements for these larger valves.
SISTEMA Library	Available for download

PRODUCT CREDENTIALS

Performance Level Per ISO 13849-1:2015	Safety Integrity Level Per IEC 2061:2001	DGUV	Declaration of Conformity			Certificate of Compliance
						

STANDARD SPECIFICATIONS						
GENERAL	Function		3/2 Valve		Normally Closed	
	Construction Design		Dual Poppet			
	Actuation		Electrical		Solenoid Pilot Controlled	
	Mounting	Type	Base			
		Orientation	Vertically with pilot solenoids on top			
	Connection		Threaded Port	NPT		
				G		
Monitoring		Dynamically, cyclically, internally during each actuating and de-actuating movement Monitoring function has memory and requires an overt act to reset unit after lockout				
Minimum Operation Frequency		Once per month, to ensure proper function				
OPERATING CONDITIONS	Temperature	Ambient	15° to 122°F (-10° to 50°C)			
		Media	40° to 175°F (4° to 80°C)			
	Flow Media		Filtered, lubricated or unlubricated (mineral oils according to DIN 51519, viscosity classes 32-46)			
	Operating Pressure	Valve Basic Size	2	45 to 150 psig (3.1 to 10.3 bar)		
			4, 8, 12, 30	30 to 120 psig (2.1 to 8.3 bar)		
		Remote Air Reset Pressure		For remote air reset option – must be equal to inlet pressure		
Manual Pressure		Encapsulated, push button actuation				
ELECTRICAL DATA	Solenoids		Current Flow	Operating Voltage	Valve Basic Size	Power Consumption (each solenoid)
	Primary Solenoids	DC	24 volts	2, 4, 12, 30	5.8 watts nominal, 6.5 watts maximum	
				8	15 watts	
		AC	110 volts, 50 Hz; 120 volts, 50/60 Hz	2, 4, 12, 30	5.8 watts nominal, 6.5 watts maximum	
				8	36 VA inrush and 24.6 VA holding	
			230 volts, 50/60 Hz	2, 4, 12, 30	5.8 watts nominal, 6.5 watts maximum	
				8	32 VA inrush and 22 VA holding	
		Rated for continuous duty				
		Design according to VDE 0580				
	Reset Solenoids	Current Flow	Operating Voltage		Power Consumption (each solenoid)	
		DC	24 volts		5.8 watts nominal, 6.5 watts maximum	
		AC	110 volts, 50 Hz; 120 volts, 50/60 Hz			
			230 volts, 50/60 Hz			
	Enclosure Rating		DIN 40050, IP65, IEC 60529			
Electrical Connection		DIN EN 175301-803 Form A				
		M12				
Mechanical Pressure Switch (Status Indicator) Rating		NO/NC Contacts - 0.1 A, 125/250 volts AC; 0.1 A, 30 volts DC; 0.3 A, 60 volts DC				
Solid State Pressure Sensor (Status Indicator) Rating		Supply Voltage - 8-30 volts DC Current Consumption <4mA				
CONSTRUCTION MATERIAL	Valve Body		Cast Aluminum			
	Poppet		Acetal and Stainless Steel			
	Seals		Buna-N			
SAFETY DATA	Functional Safety Data		Category	CAT 4, PL e		
			B _{10D}	20,000,000		
			PFH _D	7.71x10 ⁻⁹		
			MTTF _D	301.9 (n _{op} : 662400)		
	Vibration/Impact Resistance		Tested to DIN EN 60068-2-6			
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.						

Ordering Information

MODEL NUMBER CONFIGURATOR

3-Way 2-Position Valves

DM2D

N

B21

A

1

1

Series

Port Thread

Basic Size

Current

Solenoid Connection Type *

Status Indicator Type *

Reset Type

NPT

G

Basic Size	Port Size		
	In	Out	
2	1/4	1/4	B20
	3/8	3/8	B21
4	1/2	1/2	B42
	1/2	3/4	B43
8	3/4	3/4	A54
	1	1	A55
12	1	1	A66
	1	1-1/2	A67
30	1-1/2	2	A88

Current	Voltage*	
DC	24 V	A
AC	110 V, 50 Hz	B
	120 V, 50/60 Hz	
	230 V, 50/60 Hz **	C

DIN EN 175301-803 Form A
(connectors sold separately)

Leave Blank

M12

* See accessories for connectors or wiring kits options.

Status Indicator Type *	Connection	Voltage	
Mechanical Pressure Switch (connector included)	DIN EN 175301-803 Form A	AC or DC	1
	M12		
Solid State Pressure Sensor (built-in connector)	M12 only	DC only	2
None			X

* See accessories for wiring kits options.

Reset Type	
Remote Air	1
Solenoid	2
Manual	4

* For other voltages consult ROSS.

** 230 V AC (OSHA regulations limit press control voltage to no more than 120 V AC in the US).

Valves and Sub-Bases can be ordered separately, see Replacement Valves and Sub-Bases page.

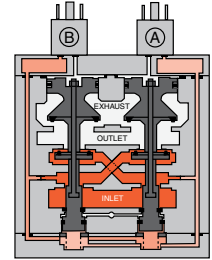
Size			Flow C _v (NL/min)		≈ Weight lb (kg)	Simplified Schematic
Basic	Port 1	Port 2	1-2	2-3		
2	1/4	1/4	2.2 (2100)	3.7 (3600)	5.0 (2.3)	
	3/8	3/8				
4	1/2	1/2	2.8 (2800)	6.7 (6600)	6.0 (2.8)	
	1/2	3/4				
8	3/4	3/4	4.6 (4600)	13 (12000)	9.1 (4.2)	
	1	1				
12	1	1	8.9 (8700)	21 (20000)	15.5 (7.1)	
	1	1-1/2				
30	1-1/2	2	20 (20000)	54 (53000)	32.6 (14.8)	

Valve and base assembly with status indicator and solenoid reset.

Valve Operation

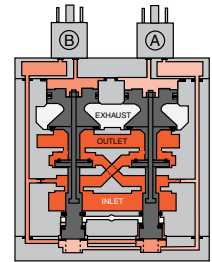
Valve De-actuated (ready-to-run)

The flow of inlet air pressure into the crossover passages is restricted by the size of the passage between the stem and the valve body opening. Flow is sufficient to quickly pressurize pilot supply/timing chambers A and B. The inlet poppets prevent air flow from crossover passages into the outlet chamber. Air pressure acting on the inlet poppets and return pistons securely hold the valve elements in the closed position. (Air passages shown out of position and reset adapter omitted for clarity.)



Valve Actuated

Energizing the pilot valves simultaneously applies pressure to both pistons, forcing the internal parts to move to their actuated (open) position, where inlet air flow to crossover passages is fully open, inlet poppets are fully open and exhaust poppets are fully closed. The outlet is then quickly pressurized, and pressure in the inlet, crossovers, outlet, and timing chambers are quickly equalized. De-energizing the pilots quickly causes the valve elements to return to the ready-to-run position.



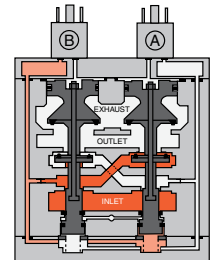
Valve Locked-out

Whenever the valve elements operate in a sufficiently asynchronous manner, either on actuation or de-actuation, the valve will move to a locked-out position. In the locked-out position, one crossover and its related timing chamber will be exhausted, and the other crossover and its related timing chamber will be fully pressurized. The valve element (side B) that is partially actuated has pilot air available to hold the element in the fully closed position. Air pressure in the crossover acts on the differential of side B stem diameters creating a latching force.

Side A is in a fully closed position, and has no pilot air available to actuate, but has full pressure on the inlet poppet and return piston to hold the element in the fully closed position.

Inlet air flow on side A into its crossover is restricted, and flows through the open inlet poppet on side B, through the outlet into the exhaust port, and from the exhaust port to atmosphere. Residual pressure in the outlet is less than 1% of inlet pressure.

The return springs are limited in travel, and can only return the valve elements to the intermediate (locked-out) position. Sufficient air pressure acting on the return pistons is needed to return the valve elements to a fully closed position.



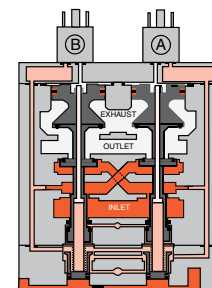
Resetting the Valve

The valve will remain in the locked-out position, even if the inlet air supply is removed and re-applied. A remote reset signal (air or electric), or a manual push button actuation must be applied to reset the valve.

Reset is accomplished by momentarily pressurizing the reset port. Actuation of the reset piston physically pushes the main valve elements to their closed position. Inlet air fully pressurizes the crossovers and holds the inlet poppets on seat. Actuation of the reset piston opens the reset poppet, thereby, immediately exhausting pilot supply air, thus, preventing valve operation during reset. (Reset adapter added to illustration.)

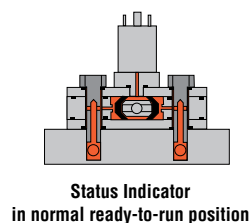
De-actuation of reset pistons causes the reset poppets to close and pilot supply to fully pressurize.

Reset air pressure can be applied by a remote 3/2 normally closed valve, or from an optional 3/2 normally closed solenoid, or a manual push button mounted on the reset adapter.

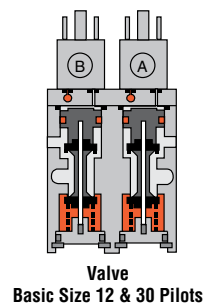


Status Indicator

The status indicator pressure switch will actuate when the main valve is operating normally, and will de-actuate when the main valve is in the locked-out position or inlet pressure is removed. This device is not part of the valve lockout function, but, rather, only reports the status of the main valve.



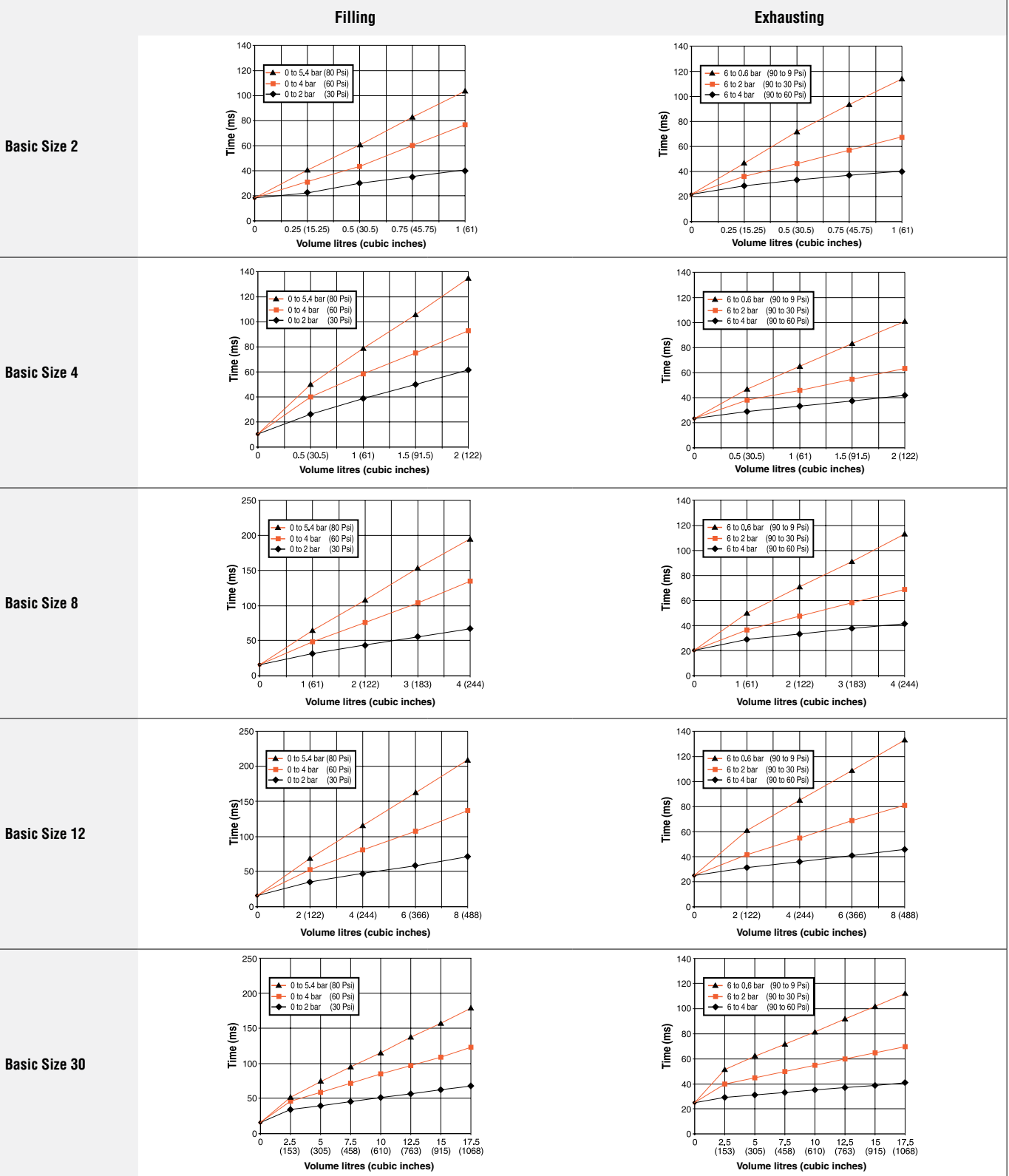
Basic Size 12 and 30 valves require relatively large pilots to actuate and de-actuate the main valve elements. In order to achieve extremely quick valve response for such large pilots, a 2-stage solenoid pilot system is incorporated into the design. This keeps the required electrical current to operate the pilots to a minimum.



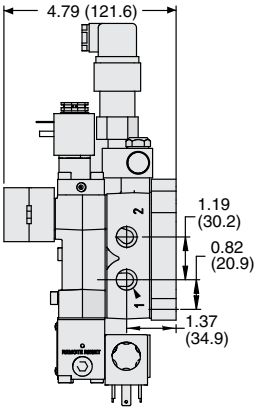
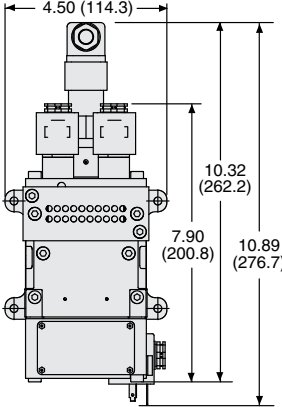
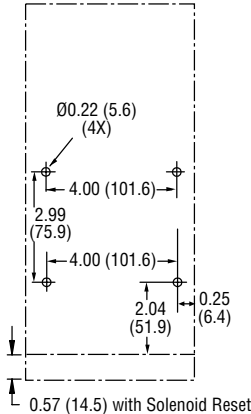
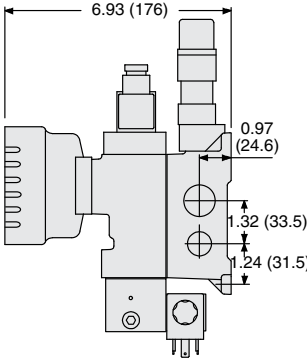
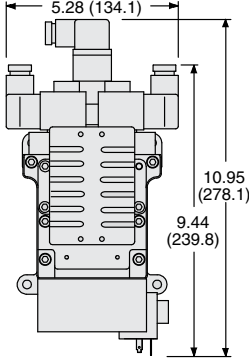
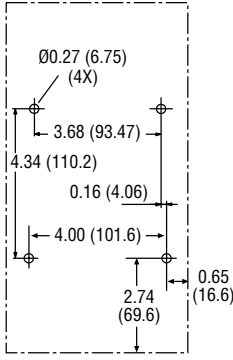
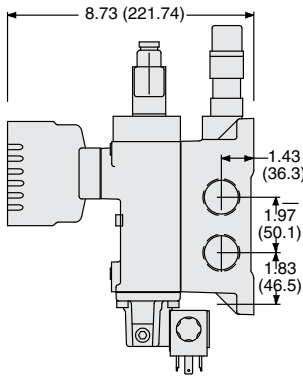
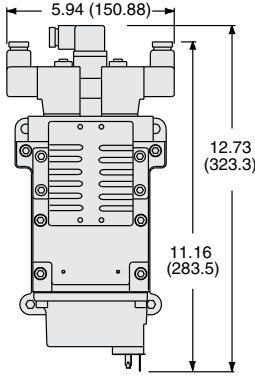
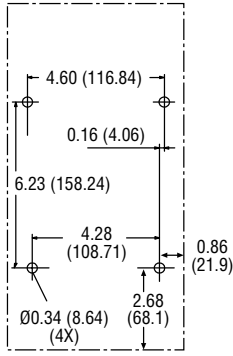
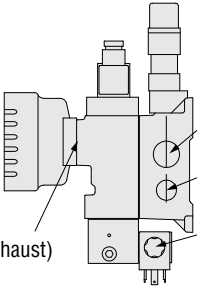
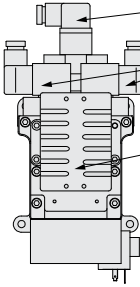
Valve Schematic		
Solenoid & Pressure Switch for Status Indicator Pinouts		
DIN EN 175301-803 Form A		M12
Solenoid		
	1 - Positive 2 - Negative 4 - Ground	3 - Positive 4 - Negative
Pressure Switch		
Mechanical Pressure Switch		Solid State Pressure Sensor
DIN EN 175301-803	M12	M12
1 - Common 2 - Normally Closed 3 - Normally Open 4 - Ground (Not Used)	1 - Common 2 - Normally Closed 3 - Not Used 4 - Normally Open	1, 2, 3, 4 - Pin PNP - Switched Positive NO - Normally Open NC - Normally Closed

VALVE RESPONSE CHARTS

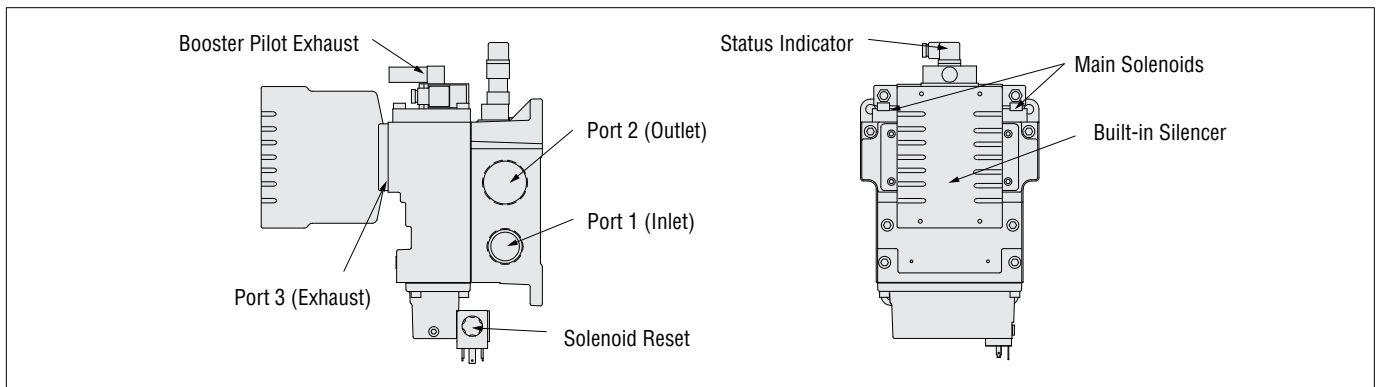
The charts below represent the fill and exhaust times for each of the various sizes of DM²⁰ Series D double valves. The "fill" times were measured while raising (filling) the pressure in a volume from 0 to 30, 60, & 80 psi (0 to 2.1, 4.1, & 5.5 bar) with a 90 psi (6.2 bar) inlet pressure. Conversely, the "exhaust" times were measured while lowering the pressure (exhausting) in a volume from 90 psi (6.2 bar) down to 90 to 60, 30, & 9 psi (4.1, 2.1, & 0.6 bar). Exhausting tests performed with silencer installed.



Valve Technical Data

DIMENSIONS		Inches (mm)		
Size		View X (base mounting hole pattern)		
Basic	Port			
2	1/4 & 3/8			
4	1/2			
8	3/4 & 1			
Downloadable CAD models available.				
 				

DIMENSIONS		Inches (mm)	
Size		View X (base mounting hole pattern)	
Basic	Port		
12	1	Side View Dimensions: 11.28 (286.5), 1.67 (42.4), 2.36 (59.9), 2.08 (52.8) Front View Dimensions: 7.96 (202.2), 13.71 (348.2), 13.40 (340.4) View X (base mounting hole pattern) Dimensions: 5.86 (148.84), 7.47 (189.74), 0.57 (14.48), 4.72 (119.89), 1.59 (40.4), 1.61 (40.9), $\varnothing 0.43$ (10.67) (4X)	
30	2	Side View Dimensions: 14.70 (373.3), 1.95 (49.5), 3.34 (84.8), 2.56 (65.0) Front View Dimensions: 9.34 (237.2), 16.87 (428.5), 16.56 (420.6) View X (base mounting hole pattern) Dimensions: 8.46 (214.88), 1.16 (29.46), 9.73 (247.14), 6.14 (155.96), 2.42 (61.5), 1.73 (44), $\varnothing 0.50$ (12.7) (4X)	
Downloadable CAD models available.			



ELECTRICAL STATUS INDICATION

Pressure Switch



Illustration example.

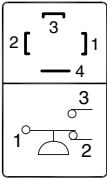
Pressure Switches for Status Indicator	Indicator Type	Connector Type	Model Number	Port Thread	Factory Preset psi (bar)
	Mechanical Pressure Switch	DIN EN 175301-803 Form A	1104A30	M10x1	22 (1.5) falling
		M12	1153A30		
	Solid State Pressure Sensor	M12	1335B30W	M10x1	17 (1.2) falling

Status Indicator Assemblies	Indicator Type	Connector Type	Model Number	Factory Preset psi (bar)
	Mechanical Pressure Switch	DIN EN 175301-803 Form A	670B94	22 (1.5) falling
	Solid State Pressure Sensor	M12	766B94	17 (1.2) falling

Pinouts

Mechanical Pressure Switch

DIN EN 175301-803 Form A



1 - Common
2 - Normally Closed
3 - Normally Open
4 - Ground (Not Used)

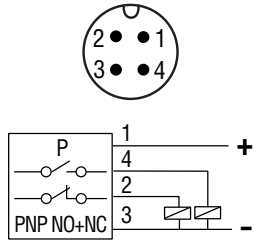
M12



1 - Common
2 - Normally Closed
3 - Not Used
4 - Normally Open

Solid State Pressure Sensor

M12



1, 2, 3, 4 - Pin
PNP - Switched Positive
NO - Normally Open
NC - Normally Closed

10

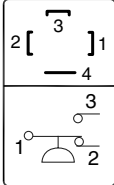
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ENERGY RELEASE VERIFICATION

Pressure Switch	Redundant Pressure Switch Assembly
	

Illustration examples.

Pressure Switch	Verification Type	Installation Location	Connector Type	Model Number	Port Thread	Factory Preset psi (bar)
	Electrical	Pressure Sensing Port or Downstream	DIN EN 175301-803 Form A	586A86	1/8 NPT	5 (0.3) falling
Redundant Pressure Switch Assembly	Verification Type	Installation Location	Connector Type	Model Number	Port Thread	Factory Preset psi (bar)
	Electrical (Dual)	Downstream	DIN EN 175301-803 Form A	RC026-13	3/8 NPT	5 (0.3) falling

Pinout	
DIN EN 175301-803	
	1 - Common 2 - Normally Closed 3 - Normally Open 4 - Ground (Not Used)

PREWIRED ELECTRICAL CONNECTORS

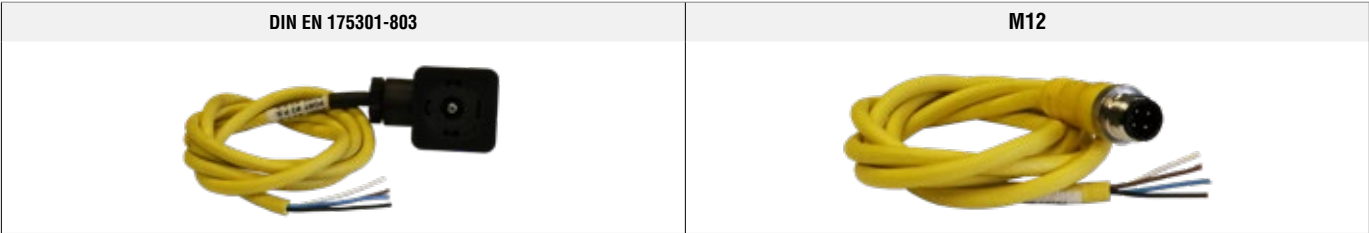
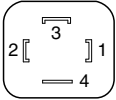
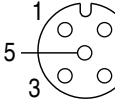
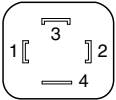
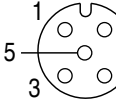


Illustration examples.

Prewired Connector Kits	Cable						Kit Number			
	End 1	End 2	Connection	Quantity Included	Length feet (meters)	Cord Diameter mm	Without Light	Lighted Connector		
	Connector	Cord						24 V DC	120 V AC	230 V AC
	DIN EN 175301-803 Form A	Flying leads	Solenoid	3	16.4 (5)	6	2283H77	2532H77-W	2532H77-Z	2532H77-Y
			Status Indicator	1						
			Solenoid	3	32.8 (10)	6	2284H77	2533H77-W	2533H77-Z	2533H77-Y
			Status Indicator	1						
M12 5-pin, Female	Flying leads	Solenoid	3	16.4 (5)	6	2288H77	—	—	—	
		Status Indicator	1							
		Solenoid	3	32.8 (10)	6	2289H77	—	—	—	
		Status Indicator	1							

Prewired Connectors	Cable						Model Number			
	End 1	End 2	Connection	Quantity Included	Length feet (meters)	Cord Diameter mm	Without Light	Lighted Connector		
	Connector	Cord						24 V DC	120 V AC	230 V AC
	DIN EN 175301-803 Form A	Flying leads	Solenoid	1	6.5 (2)	6	721K77	720K77-W	720K77-Z	720K77-Y
				1	6.5 (2)	10	371K77	383K77-W	383K77-Z	383K77-Y
		Flying leads	Status Indicator	1	16.4 (5)	6	2247H77	—	—	—
				1	32.8 (10)	6	2248H77	—	—	—
	M12 5-pin, Female	Flying leads	Status Indicator	1	16.4 (5)	6	2266H77	—	—	—
1				32.8 (10)	6	2267H77	—	—	—	

Connector Pinouts			
Solenoid		Status Indicator	
DIN EN 175301-803	M12	DIN EN 175301-803	M12
 1 - Black 2 - Black 3 - (top) 4 - Green/Yellow (Ground)	 1 - (top) 2 - (top) 3 - (bottom) 4 - (bottom) 5 - (left) 3 - Blue 4 - Black	 1 - Brown 2 - Grey 3 - Black 4 - Green/Yellow (Ground)	 1 - (top) 2 - (top) 3 - (bottom) 4 - (bottom) 5 - (left) 1 - Brown 2 - White 3 - Blue 4 - Black 5 - Grey

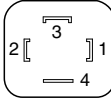
* Lights in connectors with a translucent housing can be used as indicator lights to show when solenoids are energized.

ELECTRICAL CONNECTORS

Cable Grip	
Without Light	With Light
	

Illustration examples.

Connectors	Connector					Model Number			
	Type	Connection	Fitting Connection	Quantity Included	Cord Diameter mm	Without Light	Lighted Connector		
							24 V DC	120 V AC	230 V AC
DIN EN 175301-803 Form A	Solenoid		Cable grip	1	8 to 10	937K87	936K87-W	936K87-Z	936K87-Y
			1/2" NPT conduit	1	—	723K77	724K77-W	724K77-Z	724K77-Y

Connector Pinout	
DIN EN 175301-803	
	1 - Black 2 - Black 4 - Green/Yellow (Ground)

*Lights in connectors with a translucent housing can be used as indicator lights to show when solenoids are energized.

JUNCTION BOX OPTIONS



Illustration example.

Wiring Kits with J-Box	J-Box			Cable				Kit Number
	Connection		J-Box Quantity	Connector Type		Quantity Included	Length feet (meters)	
	Control System	Solenoids / Status Indicator		End 1	End 2			
	10-pin Mini	M12 (5-pin)	1	M12	DIN EN 175301-803 Form A	4	3.3 (1)	
			1	M12	M12	4	3.3 (1)	2250H77

Connectors Pinout and Wiring Diagram

J-Box Wiring

Dimensions: Inches (mm)

10 Pin Pin #	Port 1 Pin #	Port 2 Pin #	Port 3 Pin #	Port 4 Pin #
(V+) 1	1	1	1	1
(V-) 2	3	3	3	3
3	2			
4	4			
5		4		
6			2	
7			4	
8		2		
9				2
10				4

JUNCTION BOX OPTIONS

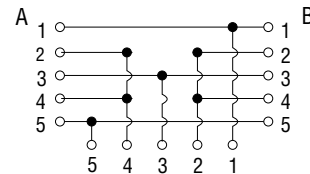
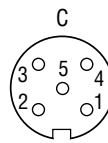
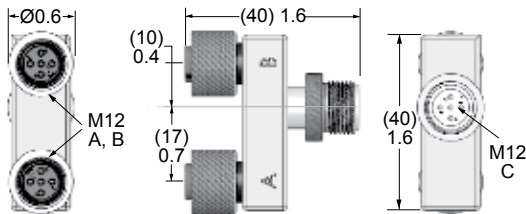
10-Pin MINI Cables	Connection	Cable					Kit Number
		End 1	End 2	Conductors Type	Quantity Included	Length feet (meters)	
	J-Box to Control System	10-pin Mini	Flying leads	18-gauge wire	1	12 (3.7)	2253H77
					1	20 (6.1)	2254H77
					1	30 (9.1)	2255H77
					1	50 (15.2)	2256H77

Outlet Port Pressure Monitoring Wiring Kit	Port Splitter			Cable				Kit Number
	Port Connectors	Number of Ports	Splitter Quantity	End 1	End 2	Quantity Included	Length feet (meters)	
				Connector	Connector			
	M12	3	1	M12	DIN EN 175301-803 Form A	1	3.3 (1)	2251H77

10-Pin MINI Cable				
PIN #	Wire Colors	PIN #	Wire Colors	
1 +24 V DC	Orange	6 -	Orange w/Black	
2 Common V DC	Blue	7 Remote Reset	Red	
3 -	White w/Black	8 -	Green/Yellow	
4 Solenoid A	Red w/Black	9 Remote Valve Fault Light	Black	
5 Solenoid B	Green w/Black	10 Remote System OK Light	White	

Outlet Port Pressure Monitoring – Port Splitter

Dimensions: Inches (mm)



A & B Female
C Male

HIGH FLOW NOISE REDUCTION SILENCER KITS

Silencers	Pressure Range psig (bar)	
	0-125 (0-8.6) maximum	
	Reduces the Exponentially Perceived Noise (EPNdB), Impact noise reduction in the 17–25 dB range.	

DM Valve Basic Size	Model Number #		Flow scfm (NL/s)	≈ Dimensions * inches (mm)			
	NPT Thread	R/Rp Thread		Width	Height (NPT)	Height (R/Rp)	Depth
4	2324H77	2329H77	800 (380)	4.34 (110.2)	19.06 (484.1)	21.40 (543.6)	7.27 (184.7)
8	2325H77	2329H77	800 (380)	5.41 (137.4)	21.18 (538.0)	23.52 (597.4)	8.41 (213.6)
12	2326H77	2330H77	2100 (980)	6.74 (117.2)	25.85 (656.6)	28.20 (716.3)	10.66 (270.8)
30	2327H77	2331H77	7200 (3400)	9.85 (250.2)	41.55 (1055.4)	41.55 (1055.4)	13.47 (342.1)

* Dimensions reflect valve with installed silencer.

Kits include all plumbing required for installation.
Exhaust Flange Kit required, see below ordering information.

Exhaust Flange Kits For Noise Reduction Silencers	Valve Basic Size	Valve Port Size	Kit Number	
			NPT Thread	G Thread
	4	1	726B25	D276B25
	8	1	617B25	D617B25
	12	1-1/2	619B25	D619B25
	30	2-1/2	621B25	D621B25

RESET VALVES FOR DOUBLE VALVES WITH REMOTE RESET

Valves with the remote reset option require a small 3/2 reset valve and the installation of a 1/8 inch air line from the reset valve to the reset port of the double valve. ROSS offers 3/2 normally closed valves with either manual or electric control that are suitable for this purpose.

Compact Valves for Line Mounting	Miniature Valve for Base Mounting	Manual Palm Button Valves	Mushroom Valves
			

Direct Solenoid Pilot Control – Compact Valves for Line Mounting

Normally-Closed Valve	Valve Model Number*						Flow C _V (NI/min)	Average Response Constants**	
	NPT Thread			G Thread					
	Port Size 1, 2, 3	24 V DC	110-120 V AC 50/60 Hz	230 V AC 50/60 Hz	24 V DC	110-120 V AC 50/60 Hz		230 V AC 50/60 Hz	M
1/8	1613B1020W	1613B1020Z	1613B1020Y	D1613B1020W	D1613B1020Z	D1613B1020Y	0.3 (295)	5	2.90

* For other voltages, consult ROSS.

**Valve Response Time	The constants above, designated M and F, can be used to determine the amount of time required to fill or exhaust a volume of any size using the formula on the right: Vlv. Resp. Time (msec) = M + F * V M = avg. time for parts movement F = msec. per cubic inch of volume V = volume in cubic inches
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Direct Solenoid Pilot Control – Miniature Valve for Base Mounting

Valve Type	Override Type	Valve Model Number*			Flow C_v (NI/min)
		24 V DC	110-120 V AC 50/60 Hz	230 V AC 50/60 Hz	
Normally-Closed	Non-Locking	W1413A1409W	W1413A1409Z	W1413A1409Y	0.1 (98)

* For other voltages, consult ROSS.

Sub-Base for Direct Solenoid Control Valves	Sub-Base Model Number	
	G Thread	NPT Thread
	D516B91	516B91

Manual Palm Button Valves

Valve Operator Type	Port Size	Button Color	Valve Model Number		Flow C_v (NI/min)
			NPT Thread	G Thread	
Heavy Duty Palm Button	1/4	Green	1223B2001	D1223B2001	0.8 (787)
		Red	1223B2003	D1223B2003	
Flush Pushbutton	1/4	Green	1223B2FPG	D1223B2FPG	0.9 (886)
		Red	1223B2FPR	D1223B2FPR	
Mushroom Button	1/4	Green	1223B2MBG	D1223B2MBG	
		Red	1223B2MBR	D1223B2MBR	

CAUTIONS, WARNINGS And STANDARD WARRANTY



ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the “ROSS Group”.

PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

FILTRATION and LUBRICATION

1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with

phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

AVOID INTAKE/EXHAUST RESTRICTION

1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

SAFETY APPLICATIONS

1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators (“FRLs”) which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods, warranted to be free of defects in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

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Other literature is available for engineering, maintenance, and service requirements.

If you need products or specifications not shown in this catalog, please visit ROSS' website, contact ROSS or your ROSS distributor. The ROSS Support Team will be happy to assist you in selecting the best product for your application.