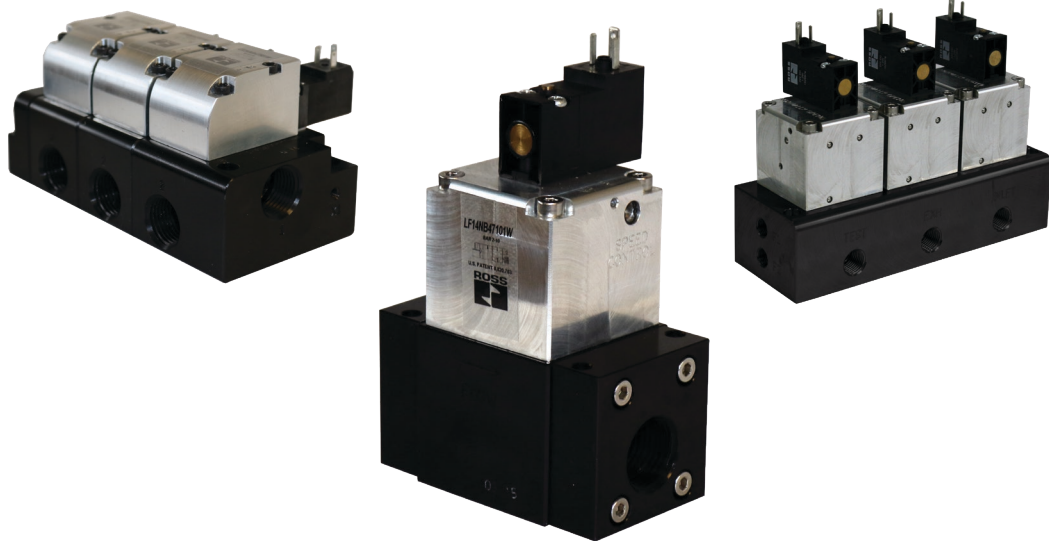




PNEUMATIC VALVES & VALVE MANIFOLDS

DALE CX, LX, & LT SERIES



PRODUCT CATALOG

DALE Valves & Valve Manifolds CX, LX, & LT Series

Poppet Valves Function

ROSS poppet valves pop open and closed almost instantly. Surface areas of the double piston and poppet are carefully calculated to produce strong shifting forces in both directions. This results in a design which ensures high speed, repeatability and high shifting forces.

DALE CX & LX Series – Externally piloted valves for use in leak tight, low pressure, vacuum, and process applications.

DALE LT Series – Valves for use in leak test applications.

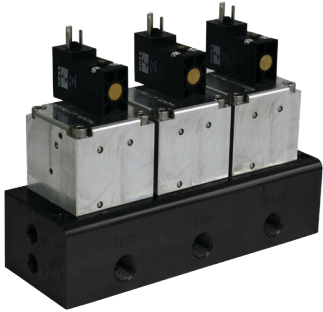
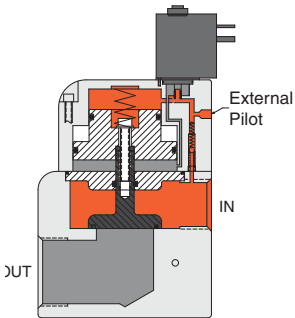
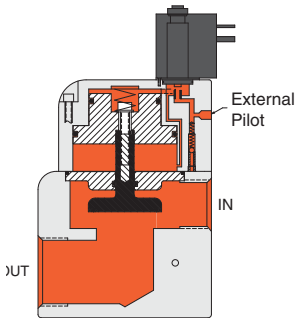
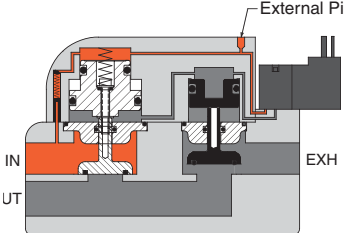
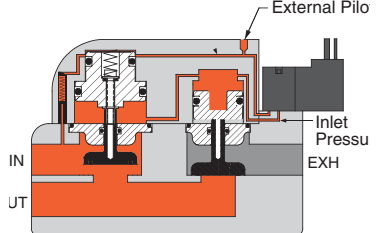
Vacuum – Leak Tight			Leak Test
CX Valve	CX Valve Manifold	LX Series Valve	LT Series Valve Manifold
			

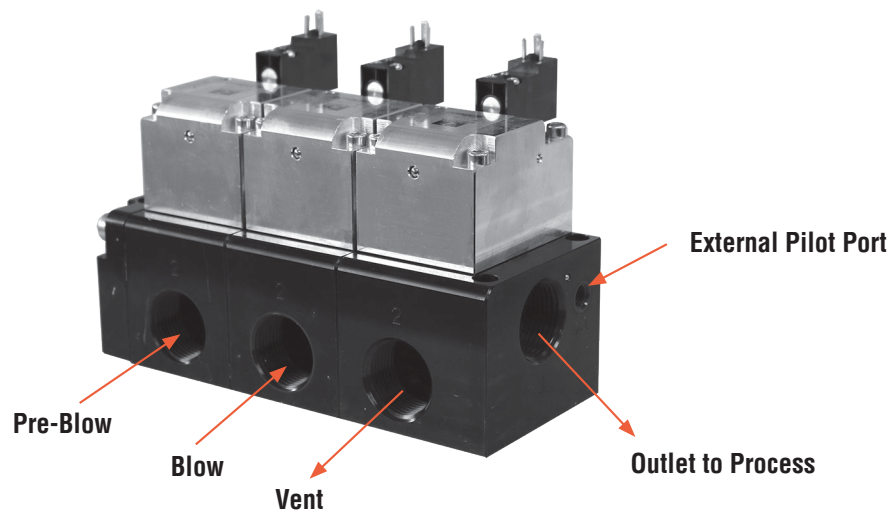
Illustration examples.

VALVE FUNCTION	SOLENOID PILOT	PRESSURE CONTROLLED	AVAILABLE INLET PORT SIZES										MAXIMUM FLOW CV (NI/min)	MOUNTING		Page
														IN-LINE	MANIFOLD	
			1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2					
CX Series																
2/2	●		●		●		●		●		●	108 (110000)	●	●	4-13	
		●			●		●		●		●	110 (110000)	●	●		
3/2	●				●		●					12 (12000)	●	●	14-20	
		●			●		●					12 (12000)	●	●		
Valve Manifold Configurator															21	
LX Series																
2/2	●			●	●	●	●	●	●	●	●	63 (62000)	●		22-27	
		●		●	●	●	●	●	●	●	●	63 (62000)	●			
LT Series																
3/4	●		●									0.9 (890)		●	28-31	
Accessories															32-34	

Solenoid Pilot Controlled Valves			
2/2 Normally Closed	Valve Not Actuated	Valve Actuated	
			
3/2 Normally Closed	Valve Not Actuated	Valve Actuated	
			

Blow Molding Application Example

The CX compact flexible manifold design eliminates piping, reduces system volume, provides fast consistent actuation and delivers an amazing flow rate up to 100 Cv (98400 NI/min).



ROSS/FLEX[®] – Looking for a different solution?

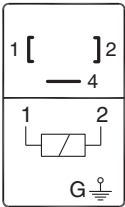
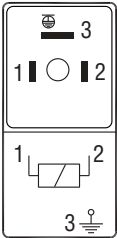
ROSS/FLEX[®] Customer defined application specific solutions that reduce cost, improve productivity and provide a perfect fit.

2/2 Valves and Valve Manifolds – CX Series

Product Overview

Vacuum – Leak Tight Valves and Valve Manifolds	
Valve	Valve Manifold
	

Illustration examples.

Solenoid Pinouts	
DIN EN 175301-803 Form A	DIN EN 175301-803 Form C
 1 - Positive 2 - Negative 3 - Ground	 1 - Positive 2 - Negative 3 - Ground

VALVE FEATURES	
Poppet Construction	Provides high dirt tolerance
Bidirectional Flow	Surface areas of the double piston and poppet are carefully calculated to produce strong shifting forces in both directions, ensuring high speed and repeatability
High Flow	Full port flow
Pilot Supply	External
Positive Sealing	Dynamic sealing, self-compensating for wear
Mounting	In-line or manifold

PRODUCT CREDENTIALS
Declaration of Conformity 

STANDARD SPECIFICATIONS								
GENERAL	Function		2/2 Valve	Normally Closed (NC)				
				Normally Open (NO)				
	Construction Design			Poppet				
	Actuation		Electrical	Solenoid Pilot Controlled		Normally Closed		
			Pneumatic	Pressure Controlled		Normally Closed		
	Mounting		Type	In-line, Manifold				
			Orientation	Any, preferably vertical				
	Connection			Threaded Port		NPT		
						G		
Manual Override	Valves	Normally Closed	All Port Sizes		Non-locking			
		Normally Open	Port Size	1/4 through 1		Non-locking		
				1-1/2 through 2-1/2		Locking, turn-to-lock		
OPERATING CONDITIONS	Temperature		Ambient	40° to 120°F (4° to 50°C)				
			Media	40° to 175°F (4° to 80°C)				
	Flow Media			Filtered air				
				For liquid applications, consult ROSS.				
	Operating Pressure	Solenoid Pilot Controlled	Port Size	1/4	Vacuum to 250 psig (vacuum to 17.2 bar)			
				1/2 through 2-1/2	Vacuum to 145 psig (vacuum to 10 bar)			
				1/4	External Pilot Supply		70 to 145 psig (5 to 10 bar)	
				1/2 through 2-1/2	External Pilot Supply		30 to 145 psig (2 to 10 bar)	
		Pressure Controlled	Vacuum to 250 psig (vacuum to 17.2 bar)					
			External Pilot Supply		30 to 250 psig (2 to 17.2 bar)			
External Pilot Supply Pressure			Must be equal to or greater than inlet pressure					
ELECTRICAL DATA FOR SOLENOID PILOT	Solenoids		Valve Port Size		Current	Operating Voltage	Power Consumption (each solenoid)	
			1/4 through 1		DC	24 volts	1.5 watts	
					AC	110 volts, 50 Hz 120 volts, 60 HZ	50 Hz: 5.4 VA 60 Hz: 5.0 VA	
			1-1/2 through 2-1/2		DC	24 volts	5.8 watts nominal, 6.5 watts maximum	
					AC	110 volts, 50 Hz 120 volts, 50/60 Hz	50 Hz, 5.8 watts nominal, 6.5 watts maximum 50/60 Hz, 5.8 watts nominal, 6.5 watts maximum	
			Rated for continuous duty					
	Enclosure Rating			IP65, IEC 60529				
	Electrical Connection			DIN EN 175301-803		Form A		
						Form C		
CONSTRUCTION MATERIAL	Valve Body			Cast Aluminum				
	Poppet			Acetal and Stainless Steel				
	Seals			Buna-N				

Ordering Information

2/2 Solenoid Pilot Controlled Valves

MODEL NUMBER CONFIGURATOR2-Way 2-Position Valves

CX

1

4

N

B

4

7

5

01

W

Series

Valve Function

2/2 Normally Closed

2/2 Normally Open

Revision Level

Port Thread

NPT

G

Port Size

In

1/4

1/2

1

1-1/2

2-1/2

Out

1/4

3/8

3/4

1

1-1/4

1-1/2

2

2-1/2

Actuation

Solenoid Pilot

Pilot Supply

External

Coil Connection*

DIN EN 175301-803

(Leave Blank)

Form A - M12 adapter

(24 V DC only)

*See options for connectors or wiring kits.

Current

Voltage*

DC

24 V

AC

110 V, 50 Hz

120 V, 50/60 Hz

230 V, 50/60 Hz

Unit Type

Number of Stations

Valve

1

2

3

4

5

6

7

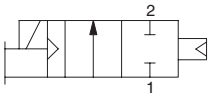
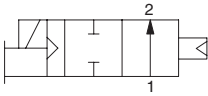
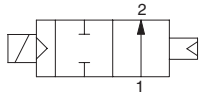
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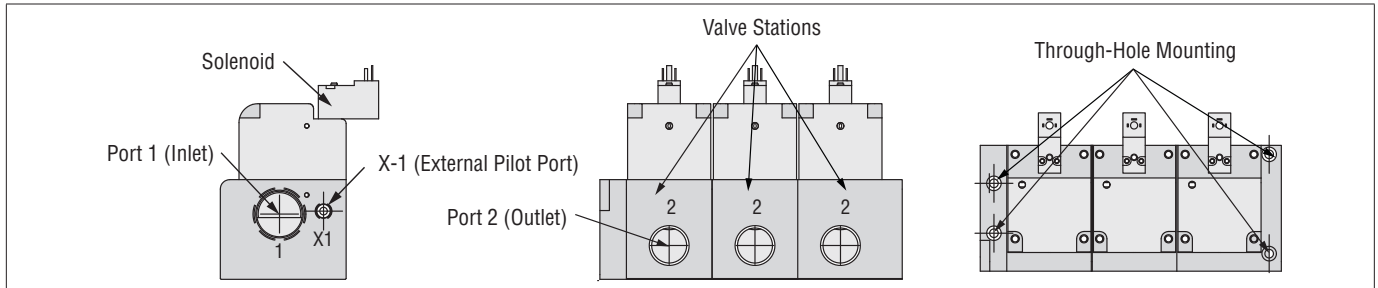
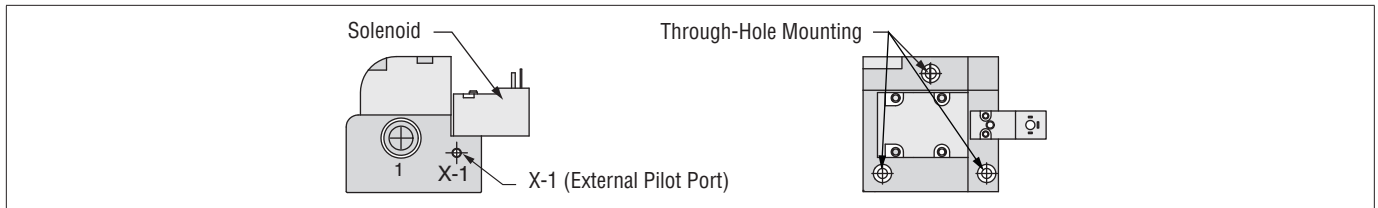
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Model Number examples: CX14NB47501W, CX23NDB47501Y009.

Manifolds can be ordered from two to ten stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements. For preassembled manifold valves with the same model number, select the part number from the configurator above. For ordering the Dale Series CX manifold valves with different valve functions, please see page 21 for manifold configurator.

Valve Schematic	Normally Closed	Normally Open	
			
		1/2 & 1	1-1/2 & 2-1/2

Size		Pilot Port Thread Size (X-1)		Flow Cv (NI/min)		≈ Weight lb (kg)
Port 1	Port 2	NPT	G	Valve	Manifold	Valve
1/4	1/4	10-32 UNF	M5	0.9 (890)	0.9 (890)	1.3 (0.6)
1/2	3/8	10-32 UNF	M5	3.5 (3400)	3.7 (3600)	1.4 (0.6)
	1/2					
1	3/4	1/8-27 NPT	G1/8	12.3 (12000)	13.7 (13000)	3.5 (1.6)
	1					
1-1/2	1-1/4	1/8-27 NPT	G1/8	44.9 (44000)	44.9 (44000)	10.0 (4.6)
	1-1/2					
2-1/2	2	1/8-27 NPT	G1/8	108 (110000)	108 (110000)	19.5 (8.9)
	2-1/2					



DIMENSIONS

Inches (mm)

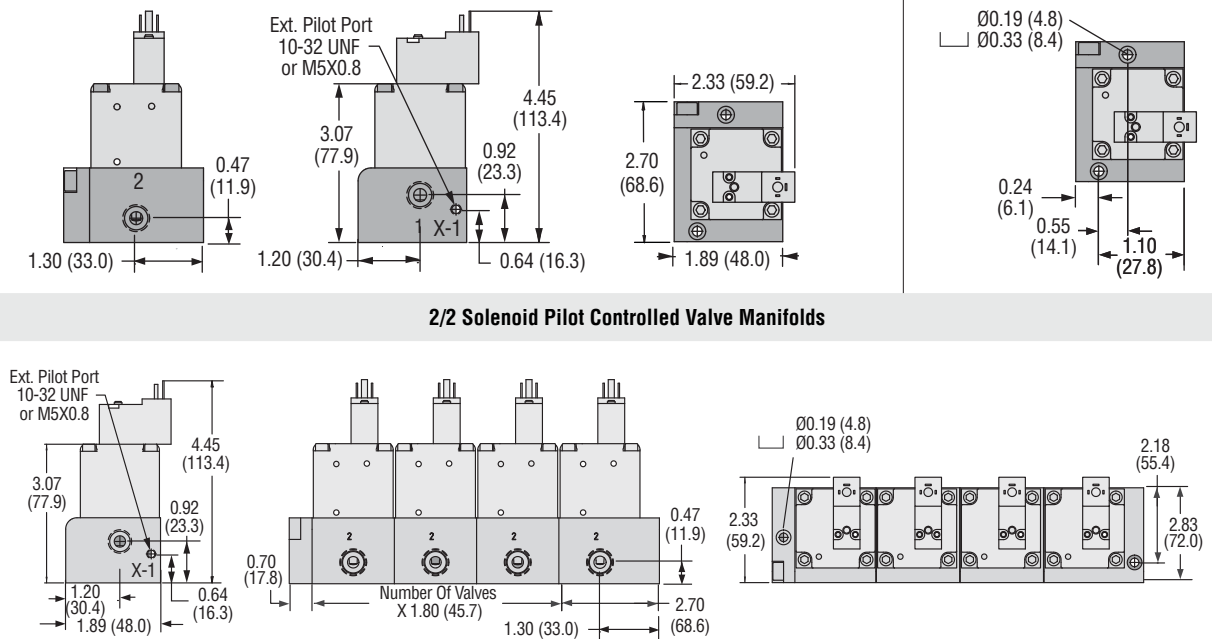
Port Size

2/2 Solenoid Pilot Controlled Valves

Mounting Details

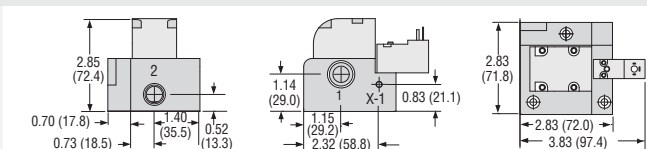
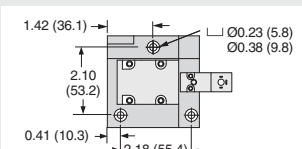
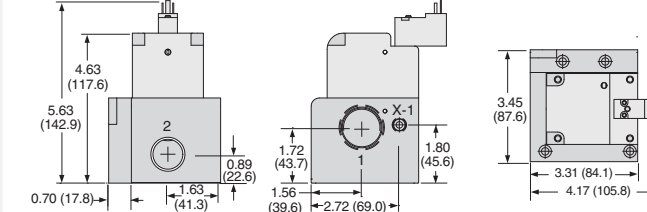
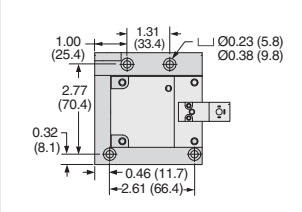
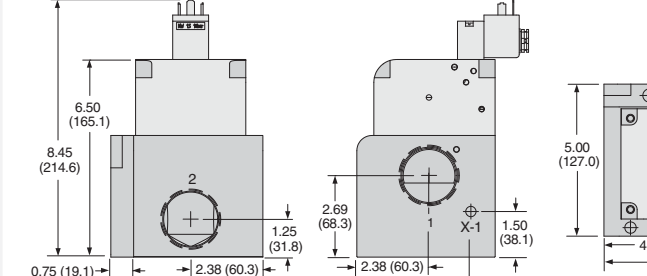
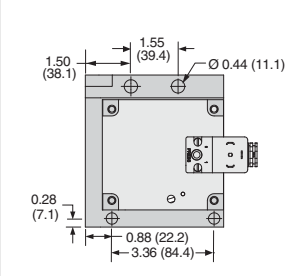
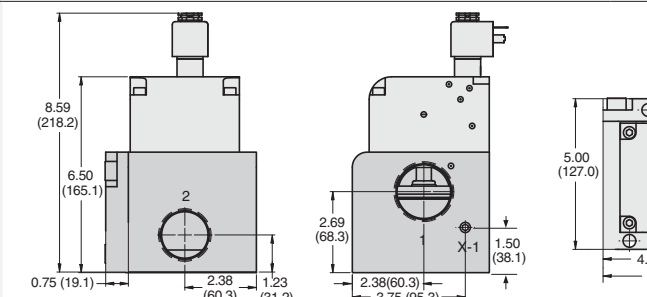
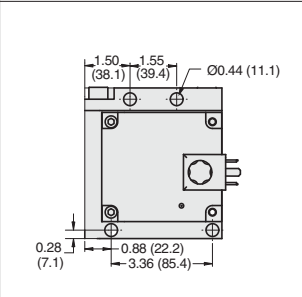
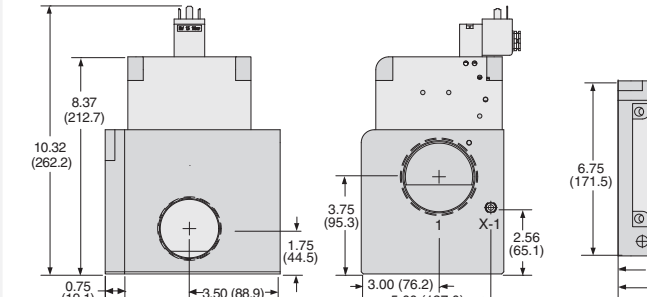
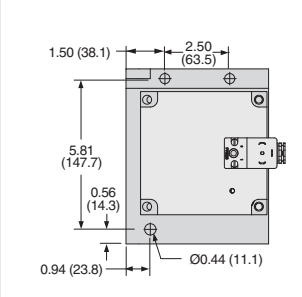
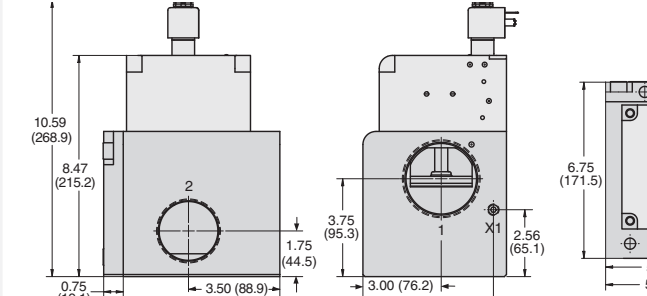
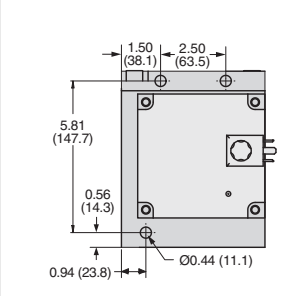
1/4

2/2 Solenoid Pilot Controlled Valve Manifolds



Downloadable CAD models available.

Valve Technical Data

DIMENSIONS		Inches (mm)
Port Size	2/2 Valves	Mounting Details
3/8 & 1/2 NC & NO		
3/4 & 1 NC & NO		
1-1/4 & 1-1/2 NC		
1-1/4 & 1-1/2 NO		
2 & 2-1/2 NC		
2 & 2-1/2 NO		
Downloadable CAD models available.		

DIMENSIONS		Inches (mm)
Port Size	2/2 Valve Manifolds	
3/8 & 1/2 NC & NO	Side View Dimensions: 1.14 (29.0), 1.15 (29.2), 2.32 (58.8), 0.83 (21.1), 0.70 (17.8), 2.85 (72.4), 0.52 (13.3), 2.13 (54.0). Front View Dimensions: 2.85 (72.4), 0.70 (17.8), No of Valves X 1.46 (37.1), 2.13 (54.0), 0.52 (13.3). Top View Dimensions: 1.42 (36.0), 2.18 (55.4), 3.83 (97.4), 2.83 (72.0), Ø0.21 (5.3), Ø0.38 (9.8).	
3/4 & 1 NC & NO	Side View Dimensions: 1.72 (43.7), 1.56 (39.6), 2.72 (69.0), 1.80 (45.6), 0.70 (17.8), 5.63 (142.9), 4.63 (117.5), 2.75 (69.9), 0.89 (22.6). Front View Dimensions: 5.63 (142.9), 4.63 (117.5), 0.70 (17.8), No of Valves X 2.25 (57.2), 2.75 (69.9), 0.89 (22.6). Top View Dimensions: 1.31 (33.3), 2.61 (66.4), 4.17 (105.8), 3.31 (84.1), Ø0.23 (5.8), Ø0.38 (9.8).	
1-1/4 & 1-1/2 NC	Side View Dimensions: 2.69 (68.3), 2.38 (60.3), 3.75 (95.3), 1.50 (38.1), 0.75 (19.1), 8.45 (214.6), 6.50 (165.1), 4.25 (108.0), 1.25 (31.8). Front View Dimensions: 8.45 (214.6), 6.50 (165.1), 0.75 (19.1), No of Valves X 3.75 (95.3), 4.25 (108.0), 1.25 (31.8). Top View Dimensions: 1.55 (39.4), Ø0.44 (11.1), 3.36 (85.4), 5.65 (143.4), 4.55 (115.6).	
1-1/4 & 1-1/2 NO	Side View Dimensions: 2.69 (68.3), 2.38 (60.3), 3.75 (95.3), 1.50 (38.1), 0.75 (19.1), 8.59 (218.2), 6.50 (165.1), 4.25 (108.0), 1.25 (31.8). Front View Dimensions: 8.59 (218.2), 6.50 (165.1), 0.75 (19.1), No of Valves X 3.75 (95.3), 4.25 (108.0), 1.25 (31.8). Top View Dimensions: 1.55 (39.4), Ø0.44 (11.1), 3.36 (85.4), 5.17 (131.2), 4.55 (115.6).	
2 & 2-1/2 NC	Side View Dimensions: 3.75 (95.3), 3.00 (76.2), 5.00 (127.0), 0.75 (19.1), 10.42 (264.8), 8.37 (212.7), 6.00 (152.4), 0.94 (23.8). Front View Dimensions: 10.42 (264.8), 8.37 (212.7), 0.75 (19.1), No of Valves X 5.00 (127.0), 6.00 (152.4), 0.94 (23.8). Top View Dimensions: 2.50 (63.5), Ø0.39 (9.9), 5.5 (139.7), 6.40 (162.7), 0.94 (23.8).	
2 & 2-1/2 NO	Side View Dimensions: 3.75 (95.3), 3.00 (76.2), 5.00 (127.0), 0.75 (19.1), 10.59 (268.9), 8.37 (212.7), 6.00 (152.4), 0.94 (23.8). Front View Dimensions: 10.59 (268.9), 8.37 (212.7), 0.75 (19.1), No of Valves X 5.00 (127.0), 6.00 (152.4), 0.94 (23.8). Top View Dimensions: 2.50 (63.5), Ø0.39 (9.9), 5.50 (139.7), 5.92 (150.4), 0.94 (23.8).	
Downloadable CAD models available.		

Ordering Information

2/2 Pressure Controlled Valves

MODEL NUMBER CONFIGURATOR2-Way 2-Position Valves

CX

1

4

N

B

3

5

5

01

Series

Valve Function

2/2 Normally Closed

Port Thread

NPT

G

N

D

Port Size

In

Out

1/2

4

3/8

3

1/2

4

1

6

3/4

5

1

6

1-1/4

7

1-1/2

8

1-1/2

8

2-1/2

0

2

9

2-1/2

0

Unit Type

Number of Stations

Valve

1

01

Valve Manifold

2

12

3

13

4

14

5

15

6

16

7

17

8

18

9

19

10

10

Pilot Supply

External

Actuation

Air Pilot

Model Number examples: CX14NB45501, CX23NDB45501.

Manifolds can be ordered from two to ten stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements. For preassembled manifold valves with the same model number, select the part number from the configurator above.

For ordering the Dale Series CX manifold valves with different valve functions, please see page 21 for manifold configurator.

Size		Pilot Port Thread Size (X-1)		Flow Cv (NI/min)		≈ Weight lb (kg)
Port 1	Port 2	NPT	G	Valve	Manifold	Valve
1/2	3/8	10-32 UNF	M5	3.5 (3400)	3.7 (3600)	1.4 (0.6)
	1/2					
1	3/4	1/8-27 NPT	G1/8	12.3 (12000)	13.7 (13000)	3.5 (1.6)
	1					
1-1/2	1-1/4	1/8-27 NPT	G1/8	44.9 (44000)	44.9 (44000)	10.0 (4.6)
	1-1/2					
2-1/2	2	1/8-27 NPT	G1/8	108 (110000)	108 (110000)	19.5 (8.9)
	2-1/2					

Valve Schematic

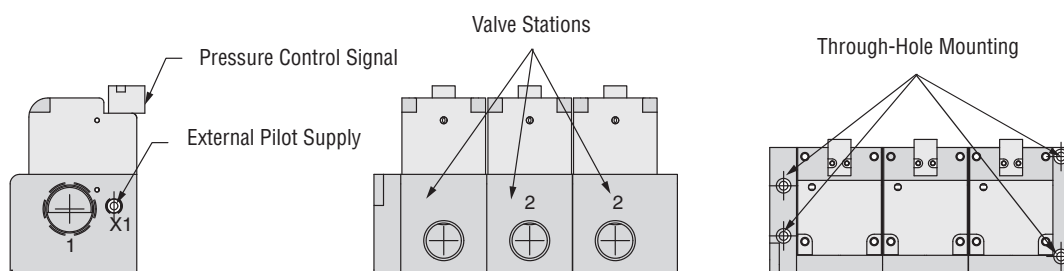
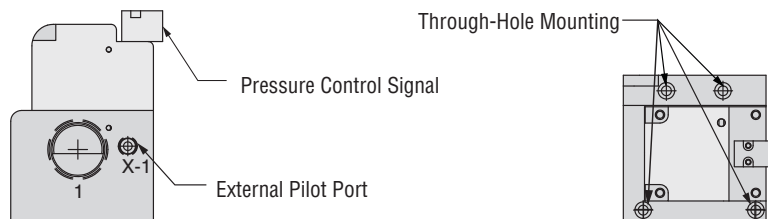
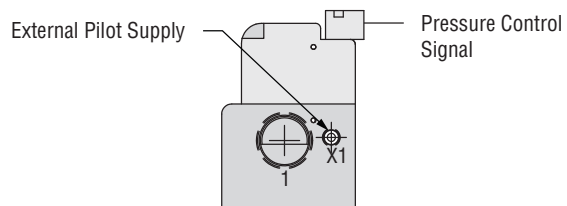
Normally Closed

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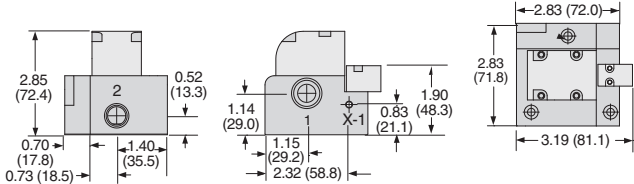
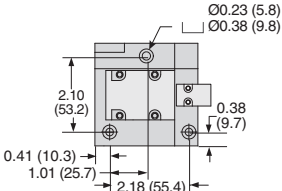
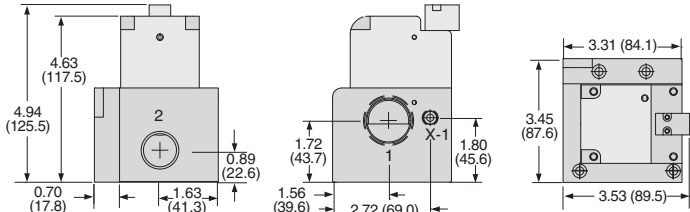
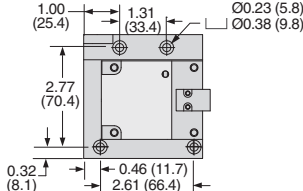
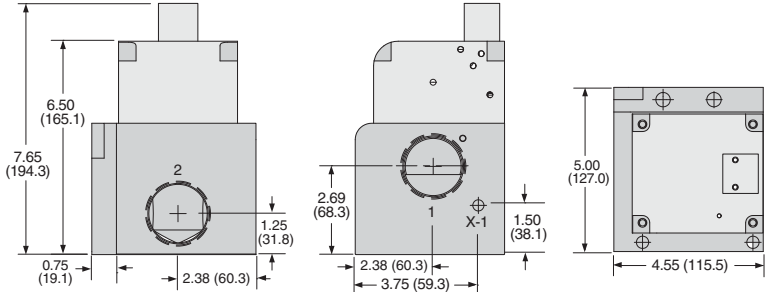
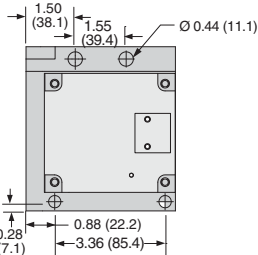
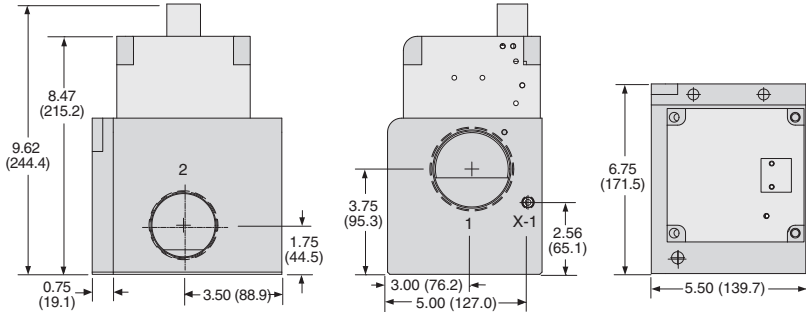
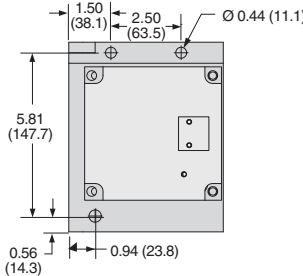
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NOTE

The Dale Series pressure controlled valves require both an external pilot supply and a control signal to operate the valve. When a pressure control signal is applied the valve shifts to the open position.



Valve Technical Data

DIMENSIONS		Inches (mm)
Port Size	2-2 Valves	Mounting Details
3/8 & 1/2	 Technical drawings of the 3/8 & 1/2 2-2 valve. The front view shows a main body with a port diameter of 0.70 (17.8) and a mounting flange with a diameter of 2.85 (72.4). The side view shows a port diameter of 1.14 (29.0) and a mounting flange with a diameter of 2.32 (58.8). The top view shows a port diameter of 0.73 (18.5) and a mounting flange with a diameter of 3.19 (81.1). Other dimensions include 0.52 (13.3), 1.40 (35.5), 1.90 (48.3), 0.83 (21.1), 2.83 (71.8), and 2.32 (58.8).	 Mounting details drawing for the 3/8 & 1/2 valve. It shows a top view of the mounting flange with dimensions: 0.41 (10.3), 1.01 (25.7), 2.18 (55.4), 2.10 (53.2), 0.38 (9.7), 0.23 (5.8), and 0.38 (9.8).
3/4 & 1	 Technical drawings of the 3/4 & 1 2-2 valve. The front view shows a main body with a port diameter of 0.70 (17.8) and a mounting flange with a diameter of 4.63 (117.5). The side view shows a port diameter of 1.56 (39.6) and a mounting flange with a diameter of 2.72 (69.0). The top view shows a port diameter of 0.70 (17.8) and a mounting flange with a diameter of 3.53 (89.5). Other dimensions include 0.89 (22.6), 1.63 (41.3), 1.72 (43.7), 1.80 (45.6), 3.45 (87.6), and 3.31 (84.1).	 Mounting details drawing for the 3/4 & 1 valve. It shows a top view of the mounting flange with dimensions: 0.32 (8.1), 0.46 (11.7), 2.61 (66.4), 2.77 (70.4), 1.31 (33.4), 1.00 (25.4), 0.23 (5.8), and 0.38 (9.8).
1-1/4 & 1-1/2	 Technical drawings of the 1-1/4 & 1-1/2 2-2 valve. The front view shows a main body with a port diameter of 0.75 (19.1) and a mounting flange with a diameter of 6.50 (165.1). The side view shows a port diameter of 2.38 (60.3) and a mounting flange with a diameter of 3.75 (59.3). The top view shows a port diameter of 0.75 (19.1) and a mounting flange with a diameter of 4.55 (115.5). Other dimensions include 1.25 (31.8), 2.69 (68.3), 1.50 (38.1), and 5.00 (127.0).	 Mounting details drawing for the 1-1/4 & 1-1/2 valve. It shows a top view of the mounting flange with dimensions: 0.28 (7.1), 0.88 (22.2), 3.36 (85.4), 1.50 (38.1), 1.55 (39.4), 0.44 (11.1), and 0.44 (11.1).
2 & 2-1/2	 Technical drawings of the 2 & 2-1/2 2-2 valve. The front view shows a main body with a port diameter of 0.75 (19.1) and a mounting flange with a diameter of 8.47 (215.2). The side view shows a port diameter of 3.75 (95.3) and a mounting flange with a diameter of 5.00 (127.0). The top view shows a port diameter of 0.75 (19.1) and a mounting flange with a diameter of 5.50 (139.7). Other dimensions include 1.75 (44.5), 2.56 (65.1), 6.75 (171.5), and 5.50 (139.7).	 Mounting details drawing for the 2 & 2-1/2 valve. It shows a top view of the mounting flange with dimensions: 0.56 (14.3), 0.94 (23.8), 5.81 (147.7), 1.50 (38.1), 2.50 (63.5), 0.44 (11.1), and 0.44 (11.1).
Downloadable CAD models available.		

DIMENSIONS		Inches (mm)
Port Size		2/2 Valve Manifolds
3/8 & 1/2	Technical drawings for 3/8 & 1/2 port size 2/2 valve manifolds. The side view shows a port diameter of 1.14 (29.0) and a center-to-center distance of 1.15 (29.2). The front view shows a manifold with 2 valves, a total width of 2.85 (72.4), and a valve spacing of 0.70 (17.8). The manifold is 1.46 (37.0) wide per valve. The top view shows a manifold with 2 valves, a total width of 2.13 (54.0), and a valve spacing of 0.52 (13.3). The manifold is 1.42 (36.0) wide per valve. The top view also shows a port diameter of 1.42 (36.0) and a manifold height of 3.19 (81.1).	
3/4 & 1	Technical drawings for 3/4 & 1 port size 2/2 valve manifolds. The side view shows a port diameter of 1.72 (43.7) and a center-to-center distance of 1.56 (39.6). The front view shows a manifold with 2 valves, a total width of 4.63 (117.5), and a valve spacing of 0.70 (17.8). The manifold is 2.25 (57.2) wide per valve. The top view shows a manifold with 2 valves, a total width of 2.75 (69.9), and a valve spacing of 0.89 (22.6). The manifold is 2.25 (57.2) wide per valve. The top view also shows a port diameter of 1.31 (33.4) and a manifold height of 3.53 (89.5).	
1-1/4 & 1-1/2	Technical drawings for 1-1/4 & 1-1/2 port size 2/2 valve manifolds. The side view shows a port diameter of 2.69 (68.3) and a center-to-center distance of 2.38 (60.3). The front view shows a manifold with 2 valves, a total width of 6.48 (164.6), and a valve spacing of 0.70 (17.8). The manifold is 3.75 (95.3) wide per valve. The top view shows a manifold with 2 valves, a total width of 4.25 (108.0), and a valve spacing of 1.23 (31.2). The manifold is 3.75 (95.3) wide per valve. The top view also shows a port diameter of 1.55 (39.4) and a manifold height of 4.55 (115.5).	
2 & 2-1/2	Technical drawings for 2 & 2-1/2 port size 2/2 valve manifolds. The side view shows a port diameter of 3.75 (95.3) and a center-to-center distance of 3.00 (76.2). The front view shows a manifold with 2 valves, a total width of 8.47 (215.2), and a valve spacing of 0.70 (17.8). The manifold is 5.00 (127.0) wide per valve. The top view shows a manifold with 2 valves, a total width of 6.00 (152.4), and a valve spacing of 1.75 (44.5). The manifold is 5.00 (127.0) wide per valve. The top view also shows a port diameter of 2.50 (63.5) and a manifold height of 5.50 (139.7).	
Downloadable CAD models available.		

3/2 Valves and Valve Manifolds – CX Series

Product Overview

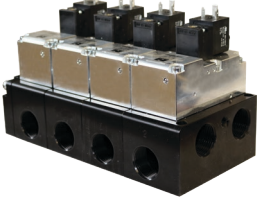
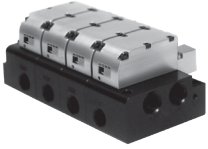
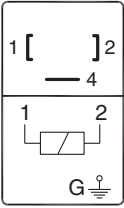
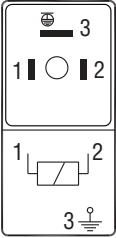
Vacuum – Leak Tight Valves and Valve Manifolds			
Solenoid Pilot Controlled		Pressure Controlled	
Valve	Valve Manifold	Valve	Valve Manifold
			

Illustration examples.

Solenoid Pinouts	
DIN EN 175301-803 Form A	DIN EN 175301-803 Form C
 1 - Positive 2 - Negative 3 - Ground	 1 - Positive 2 - Negative 3 - Ground

VALVE FEATURES

Poppet Construction	Provides high dirt tolerance
Bidirectional Flow	Surface areas of the double piston and poppet are carefully calculated to produce strong shifting forces in both directions, ensuring high speed and repeatability
High Flow	Full port flow
Pilot Supply	External
Positive Sealing	Dynamic sealing, self-compensating for wear
Mounting	In-line or manifold

PRODUCT CREDENTIALS
Declaration of Conformity


STANDARD SPECIFICATIONS							
GENERAL	Function		3/2 Valve		Normally Closed (NC)		
					Normally Open (NO)		
	Construction Design			Poppet			
	Actuation		Electrical		Solenoid Pilot Controlled	Normally Closed	
			Pneumatic		Pressure Controlled	Normally Open	
	Mounting		Type		In-line, Manifold		
			Orientation		Any, preferably vertical		
	Connection			Threaded Port		NPT	
						G	
	Manual Override	Normally Closed	All Port Sizes		Non-locking		
Normally Open		Port Size	3/8 & 1/2	Non-locking			
	3/4 & 1		Locking, turn-to-lock				
OPERATING CONDITIONS	Temperature		Ambient		40° to 120°F (4° to 50°C)		
			Media		40° to 175°F (4° to 80°C)		
	Flow Media			Filtered air			
				For liquid applications, consult ROSS.			
	Operating Pressure		Solenoid Pilot Controlled		Vacuum to 145 psig (vacuum to 10 bar)		
					External Pilot Supply	50 to 145 psig (3.4 to 10 bar)	
			Pressure Controlled		Vacuum to 250 psig (vacuum to 17.2 bar)		
					External Pilot Supply	50 to 250 psig (3.4 to 17.2 bar)	
	External Pilot Supply Pressure			Must be equal to or greater than inlet pressure			
	ELECTRICAL DATA FOR SOLENOID PILOT	Solenoids	Valve Port Size	Current	Operating Voltage	Power Consumption (each solenoid)	
3/8 & 1/2			DC	24 volts	1.5 watts		
			AC	110 volts, 50 Hz 120 volts, 60 HZ	50 Hz: 5.4 VA 60 Hz: 5.0 VA		
3/4 & 1			DC	24 volts	5.8 watts nominal, 6.5 watts maximum		
			AC	110 volts, 50 Hz 120 volts, 50/60 Hz	50 Hz, 5.8 watts nominal, 6.5 watts maximum 50/60 Hz, 5.8 watts nominal, 6.5 watts maximum		
Rated for continuous duty							
Enclosure Rating				IP65, IEC 60529			
Electrical Connection				DIN EN 175301-803			
				Form A			
				Form C			
CONSTRUCTION MATERIAL	Valve Body				Cast Aluminum		
	Poppet				Acetal and Stainless Steel		
	Seals				Buna-N		
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.							

Ordering Information

3/2 Solenoid Pilot Controlled Valves

MODEL NUMBER CONFIGURATOR3-Way 2-Position Valves

CX

3

4

N

B

4

7

5

01

W

Series

Valve Function

3/2 Normally Closed

3

3/2 Normally Open

4

Revision Level

Port Thread

NPT

N

G

D

Port Size

In

1/2

4

Out

3/8

3

1/2

4

1

6

3/4

5

1

6

Actuation

Solenoid Pilot

Pilot Supply

External

Coil Connection*

DIN EN 175301-803

(Leave Blank)

Form A - M12 adapter

(24 V DC only)

009

*See options for connectors or wiring kits.

Current

Voltage*

DC

24 V

W

AC

110 V, 50 Hz

120 V, 50/60 Hz

230 V, 50/60 Hz

Z

Y

* For other voltages consult ROSS.

Unit Type

Number of Stations

Valve

1

01

2

12

3

13

4

14

5

15

6

16

7

17

8

18

9

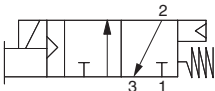
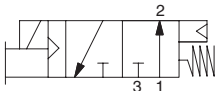
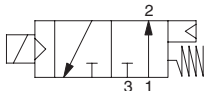
19

10

10

Model Number examples: CX34NB47101W, CX23NDB47512Y009.

Manifolds can be ordered from two to ten stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements. For preassembled manifold valves with the same model number, select the part number from the configurator above. For ordering the Dale Series CX manifold valves with different valve functions, please see page 21 for manifold configurator.

Valve Schematic	Normally Closed	Normally Open	
	 1/2 through 1	 1/2	 1

Size			Pilot Port Thread Size (X-1)		Flow C _v (NI/min)		≈ Weight lb (kg)
Port 1	Port 2	Port 3	NPT	G	Valve	Manifold	Valve
1/2	3/8	3/8	10-32 UNF	M5	3.5 (3400)	3.7 (3600)	1.4 (0.6)
	1/2	1/2					
1	3/4	3/4	1/8-27 NPT	G1/8	12.3 (12100)	13.7 (13000)	3.5 (1.6)
	1	1					

DIMENSIONS

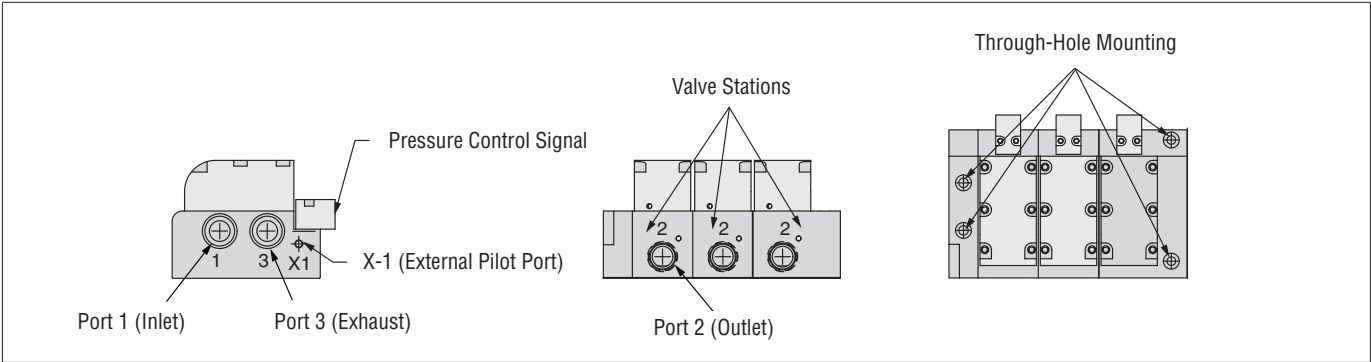
Inches (mm)

Port Size	3/2 Valves	Mounting Details
3/8 & 1/2 NC & NO	Technical drawings of 3/8 & 1/2 NC & NO 3/2 valves. Front view shows port 2 with dimensions 2.85 (72.4), 0.70 (17.8), 1.43 (36.3), and 1.40 (35.5). Side view shows ports 1, X-1, and 3 with dimensions 1.14 (29.0), 1.15 (29.2), 0.83 (21.1), and 2.59 (65.7). Top view shows mounting holes with dimensions 2.83 (71.8), 3.58 (90.9), and 4.58 (116.3).	Mounting details drawing for 3/8 & 1/2 NC & NO valves. Dimensions include 1.15 (29.2), Ø0.23 (5.8), 2.10 (53.2), 0.41 (10.3), 0.74 (18.9), 2.93 (74.3), and 0.38 (9.7).
3/4 & 1 NC	Technical drawings of 3/4 & 1 NC 3/2 valves. Front view shows port 2 with dimensions 4.62 (117.5), 6.19 (157.3), 0.89 (22.6), and 1.63 (41.3). Side view shows ports 1, X-1, and 3 with dimensions 1.56 (39.6), 1.72 (43.7), 1.16 (29.5), and 2.11 (53.6). Top view shows mounting holes with dimensions 3.45 (87.6) and 5.00 (127.1).	Mounting details drawing for 3/4 & 1 NC valves. Dimensions include Ø0.27 (6.8), Ø0.44 (11.3), 0.66 (16.8), 2.75 (69.9), 0.46 (11.7), and 4.29 (109.0).
3/4 & 1 NO	Technical drawings of 3/4 & 1 NO 3/2 valves. Front view shows port 2 with dimensions 4.63 (117.5), 6.44 (163.6), 0.89 (22.6), and 1.63 (41.3). Side view shows ports 1, X-1, and 3 with dimensions 1.56 (39.6), 1.72 (43.7), 1.16 (29.5), and 2.11 (53.6). Top view shows mounting holes with dimensions 3.45 (87.6) and 5.00 (127.1).	Mounting details drawing for 3/4 & 1 NO valves. Dimensions include Ø0.27 (6.8), Ø0.44 (11.3), 0.66 (16.8), 2.75 (69.9), 0.46 (11.7), and 4.29 (109.0).

Downloadable CAD models available.

Valve Manifold Technical Data

DIMENSIONS		Inches (mm)
Port Size	3/2 Valve Manifolds	
3/8 & 1/2 NC & NO		
3/4 & 1 NC		
3/4 & 1 NO		
Downloadable CAD models available.		



3/2 Pressure Controlled Valves

MODEL NUMBER CONFIGURATOR

3-Way 2-Position Valves

Series

CX

Default Position

Normally Closed

3

4

N

B

4

5

5

01

Revision Level

Port Thread

NPT

G

N

D

Port Size

In

Out

1/2

1

3/8

1/2

3/4

1

3

4

5

6

Unit Type

Valve

Valve Manifold

Number of Stations

1

2

3

4

5

6

7

8

9

10

01

12

13

14

15

16

17

18

19

10

Pilot Supply

External

Actuation

Air Pilot

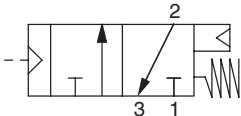
Model Number examples: CX34NB45501, CX33DB45513.

Manifolds can be ordered from two to ten stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements. For preassembled manifold valves with the same model number, select the part number from the configurator above. For ordering the Dale Series CX manifold valves with different valve functions, please see page 21 for manifold configurator.

Size			Pilot Port Thread Size (X-1)		Flow Cv (NI/min)		≈ Weight lb (Kg)
Port 1	Port 2	Port 3	NPT	G	Valve	Manifold	Valve
1/2	3/8	3/8	10-32 UNF	M5	3.5 (3400)	3.7 (3600)	1.4 (0.6)
	1/2	1/2					
1	3/4	3/4	1/8-27 NPT	G1/8	12.3 (12000)	13.7 (134000)	3.5 (1.6)
	1	1					

Valve Schematic

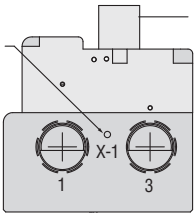
Normally Closed



NOTE

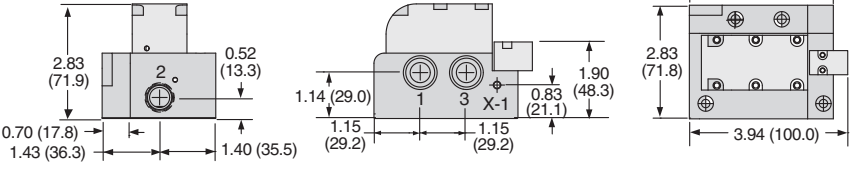
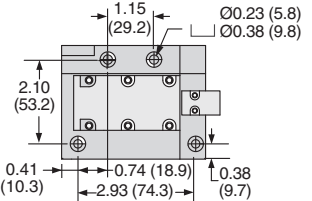
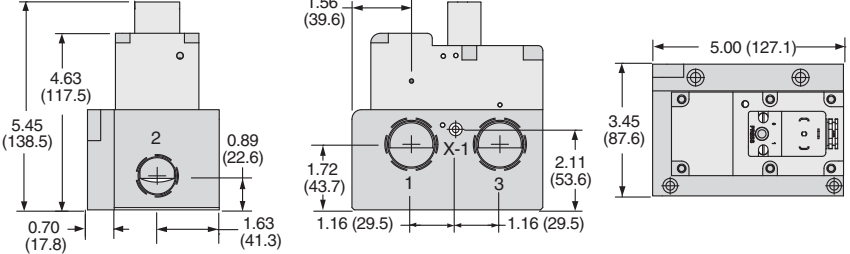
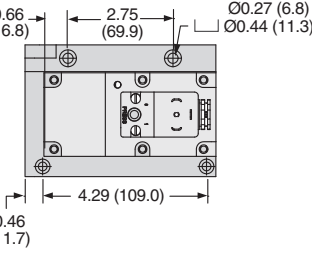
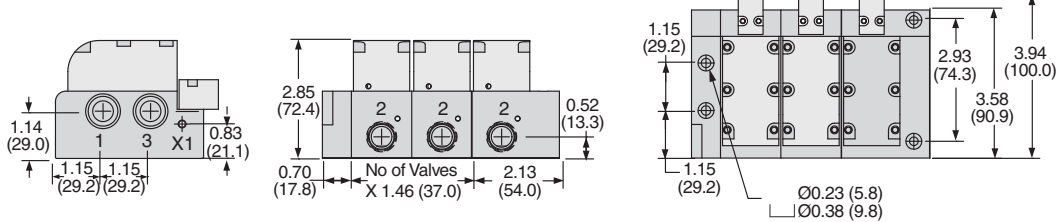
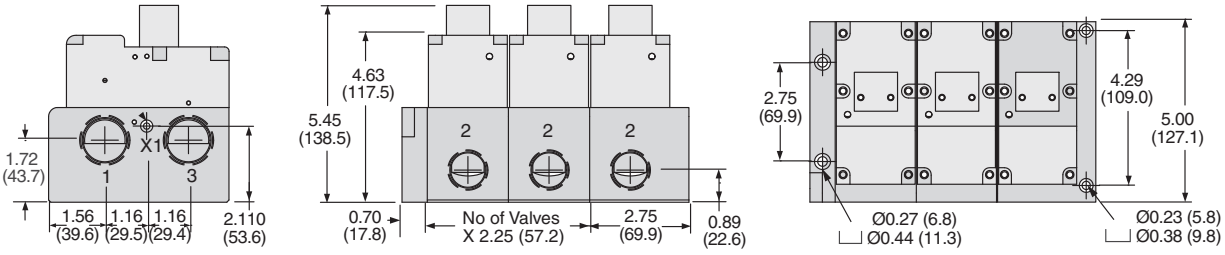
The Dale Series pressure controlled valves require both an external pilot supply and a control signal to operate the valve. When a pressure control signal is applied the valve shifts to the open position.

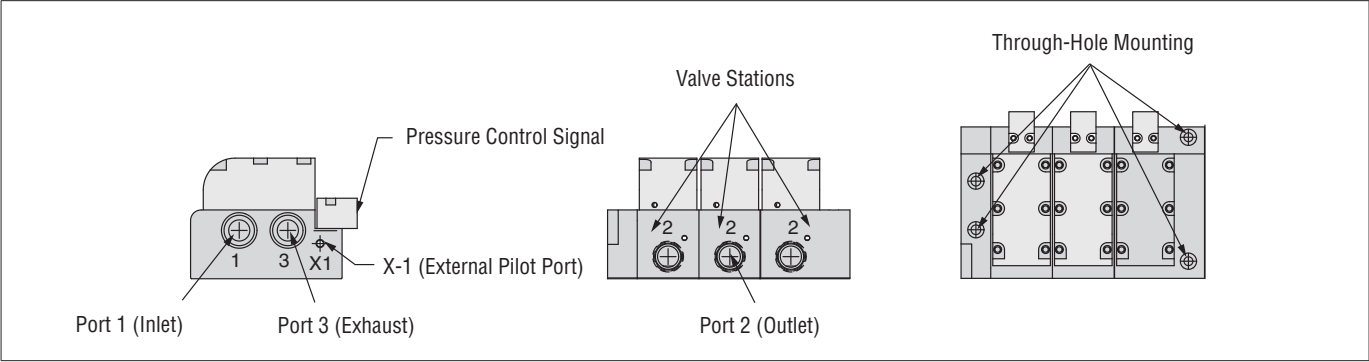
External Pilot Supply



Pressure Control
Signal

Valve Manifold Technical Data

DIMENSIONS		Inches (mm)
Port Size	3/2 Valves	Mounting Details
3/8-1/2		
		
Port Size	3/2 Valve Manifolds	
3/8-1/2		
		
Downloadable CAD models available.		



Valve Manifolds CX Series

This form can be used when your application requires a CX Series valve manifold with different valve functions to provide you with complete valve manifold assemblies to fit your precise requirements.

Manifolds can be ordered from two to ten stations. For other combinations, contact ROSS for more information.

# of Stations	2	3	4	5	6	7	8	9	10
	☐	☐	☐	☐	☐	☐	☐	☐	☐

Port Thread	NPT	☐	G	☐
-------------	-----	--------------------------	---	--------------------------

Valve Series	CX	☐
--------------	----	--------------------------

Valve Type	2/2	☐	3/2	☐
------------	-----	--------------------------	-----	--------------------------

Compatible Combinations

- Solenoid Pilot Controlled & Pressure Controlled Valves
- 24 volts DC & 110 or 120 volts AC Solenoid Pilot Valves
- Different port 2 sizes with same port 1 size
(i.e., valve 1 = 1/2" port 1 & 3/8" port 2, valve 2 = 1/2" port 1 & 1/2" port 2)

Example:

Valve Position Number	Valve Model Number*
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

* Refer to CX Valve product pages for Valve Model Numbers.
Enter "Blank" to indicate base with blocking plate.

Valve Position Number	Valve Model Number**
1	CX34NB37511W
2	CX34NB37511W
3	CX44NB37511W
4	CX44NB37511W
5	Blank
6	CX34NB47511W
7	CX34NB47511W
8	CX44NB35511
9	
10	

** Example given for an eight station manifold.

Name: _____ Date: _____

Company Name: _____

Address: _____

City, State, Zip Code: _____

Tel: _____ e-mail: _____

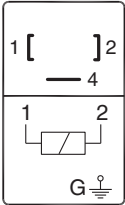
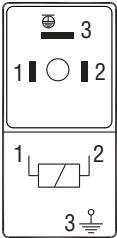
Fax completed form to 1-706-356-3600 or e-mail to custsvc@rosscontrols.com to obtain pre-assemble model number, price, and delivery.

2/2 Valves – LX Series

Product Overview

Vacuum – Leak Tight Valves	
Solenoid Pilot Controlled	Pressure Controlled
	

Illustration examples.

Solenoid Pinouts	
DIN EN 175301-803 Form A	DIN EN 175301-803 Form C
 1 - Positive 2 - Negative 3 - Ground	 1 - Positive 2 - Negative 3 - Ground

VALVE FEATURES	
Poppet Construction	Provides high dirt tolerance
Bidirectional Flow	Surface areas of the double piston and poppet are carefully calculated to produce strong shifting forces in both directions, ensuring high speed and repeatability
High Flow	Full port flow
Pilot Supply	External
Positive Sealing	Dynamic sealing, self-compensating for wear
Mounting	In-line

PRODUCT CREDENTIALS
Declaration of Conformity 

STANDARD SPECIFICATIONS								
GENERAL	Function		2/2 Valve		Normally Closed (NC)			
					Normally Open (NO)			
	Construction Design				Poppet			
	Actuation		Electrical		Solenoid Pilot Controlled		Normally Closed	
							Normally Open	
			Pneumatic		Pressure Controlled		Normally Closed	
	Mounting	Type				Inline		
		Orientation				Any, preferably vertical		
	Connection				Threaded Port		NPT	
							G	
Manual Override	Normally Closed		All Port Sizes		Non-locking			
	Normally Open	Port Size	3/8 through 1		Non-locking			
			1-1/2 through 2-1/2		Locking, turn-to-lock			
OPERATING CONDITIONS	Temperature		Ambient		40° to 120°F (4° to 50°C)			
			Media		40° to 175°F (4° to 80°C)			
	Flow Media				Filtered air			
					<i>For liquid applications, consult ROSS.</i>			
	Operating Pressure	Solenoid Pilot Controlled				Vacuum to 145 psig (vacuum to 10 bar)		
						External Pilot Supply		30 to 145 psig (2 to 10 bar)
		Pressure Controlled				Vacuum to 250 psig (vacuum to 17.2 bar)		
						External Pilot Supply		30 to 250 psig (2 to 17.2 bar)
	External Pilot Supply Pressure				Must be equal to or greater than inlet pressure			
	ELECTRICAL DATA FOR SOLENOID PILOT	Solenoids				Rated for continuous duty		
Valve Port Size		Current	Operating Voltage	Power Consumption (each solenoid)				
1/4 through 1		DC	24 volts	1.5 watts				
		AC	110 volts, 50 Hz 120 volts, 60 HZ	50 Hz: 5.4 VA 60 Hz: 5.0 VA				
1-1/2 through 2-1/2		DC	24 volts	5.8 watts nominal, 6.5 watts maximum				
		AC	110 volts, 50 Hz 120 volts, 50/60 Hz	50 Hz, 5.8 watts nominal, 6.5 watts maximum 50/60 Hz, 5.8 watts nominal, 6.5 watts maximum				
Enclosure Rating				IP65, IEC 60529				
Electrical Connection				DIN EN 175301-803		Form A		
						Form C		
CONSTRUCTION MATERIAL	Valve Body				Cast Aluminum			
	Poppet				Acetal and Stainless Steel			
	Seals				Buna-N			
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.								

Ordering Information

2/2 Solenoid Pilot Controlled

MODEL NUMBER CONFIGURATOR2-Way 2-Position Valves

LX

1

4

N

B

4

7

5

01

W

Series

Valve Function

Port Thread

Port Size

Coil Connection*

Current

Voltage*

Unit Type

Pilot Supply

Actuation

2/2 Normally Closed

1

2/2 Normally Open

2

NPT

N

G

D

In

Out

1/2

3

3/8

3

1/2

4

1/2

4

1

5

3/4

5

1

6

1

6

1-1/2

7

1-1/4

7

1-1/2

8

1-1/2

8

2-1/2

9

2

9

2-1/2

0

2-1/2

0

Coil Connection*

DIN EN 175301-803

(Leave Blank)

Form A - M12 adapter

(24 V DC only)

009

* See options for connectors or wiring kits.

Current

Voltage*

DC

24 V

W

AC

110 V, 50 Hz

120 V, 50/60 Hz

230 V, 50/60 Hz

Z

Y

* For other voltages consult ROSS.

Unit Type

Valve

Pilot Supply

External

Actuation

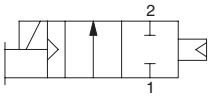
Solenoid Pilot

Model Number examples: LX14NB47501W, LX24NB47501Y009.

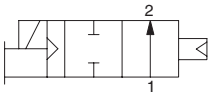
Size		Pilot Port Thread Size (X-1)		Flow C _v (NI/min)	≈ Weight lb (kg)
Port 1	Port 2	NPT	G		
3/8	3/8	1/8-27 NPT	G1/8	3.6 (3500)	1.5 (0.7)
1/2	1/2				
3/4	3/4	1/8-27 NPT	G1/8	12.2 (12000)	3.5 (1.6)
1	1				
1-1/4	1-1/4	1/8-27 NPT	G1/8	36.1 (36000)	9.3 (4.2)
1-1/2	1-1/2				
2	2	1/8-27 NPT	G1/8	62.7 (62000)	19.3 (8.8)
2-1/2	2-1/2				

Valve Schematic

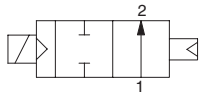
Normally Closed



Normally Open



3/8 through 1

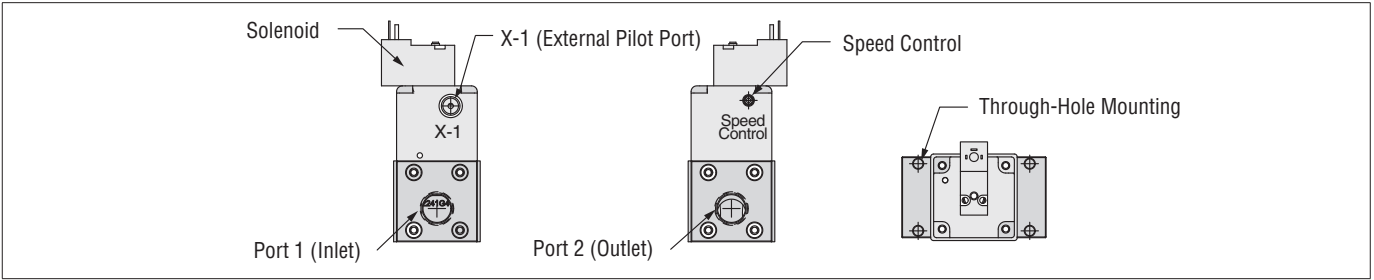


1-1/2 through 2-1/2

24

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DIMENSIONS		Inches (mm)
Port Size		Mounting Details
3/8 - 12	Front view dimensions: 0.72 (18.3) to center, 2.94 (74.7) to top, 4.78 (121.3) to bottom. Side view shows 3.38 (85.7) to top. End view shows 3.12 (79.3) to center, 1.87 (47.6) to side, 1.87 (47.6) to bottom. Flow direction is indicated.	Top view dimensions: 2.42 (61.4) to center, 1.45 (36.9) to side, Ø 0.21 (5.3) hole diameter.
3/4 - 1	Front view dimensions: 1.09 (27.8) to center, 4.11 (104.3) to top, 6.34 (161.0) to bottom. Side view shows 4.94 (125.4) to top. End view shows 4.12 (104.7) to center, 2.50 (63.5) to side, 2.50 (63.5) to bottom. Flow direction is indicated.	Top view dimensions: 3.25 (82.5) to center, 2.05 (52.0) to side, Ø 0.25 (6.6) hole diameter.
1-1/4 & 1-1/2	Front view dimensions: 1.50 (38.1) to center, 6.15 (156.2) to top, 9.09 (230.8) to bottom. Side view shows 7.20 (182.8) to top. End view shows 5.50 (139.7) to center, 3.75 (95.3) to side, 3.75 (95.3) to bottom. Flow direction is indicated.	Top view dimensions: 3.20 (81.3) to center, Ø 0.33 (8.3) hole diameter.
2 & 2-1/2	Front view dimensions: 1.75 (44.5) to center, 7.79 (198.0) to top, 10.74 (272.9) to bottom. Side view shows 8.86 (224.9) to top. End view shows 6.75 (171.5) to center, 5.00 (127.0) to side, 5.00 (127.0) to bottom. Flow direction is indicated.	Top view dimensions: 4.36 (110.1) to center, Ø 0.34 (8.7) hole diameter.
Downloadable CAD models available.		



Ordering Information

2/2 Pressure Controlled Valves

MODEL NUMBER CONFIGURATOR

2-Way 2-Position Valves

LX

1

4

N

B

4

5

5

01

Series

Valve Function

2/2 Normally Closed

Revision Level

Port Thread

NPT

G

N

D

Unit Type

Valve

Pilot Supply

External

Actuation

Air Pilot

Port Size	In		Out	
	1/2	3	3/8	3
		4	1/2	4
	1	5	3/4	5
		6	1	6
	1-1/2	7	1-1/4	7
		8	1-1/2	8
	2-1/2	9	2	9
0		2-1/2	0	

Model Number examples: LX14NB47501, LX15DB57501.

Size		Pilot Port Thread Size (X-1)		Flow Cv (NI/min)	≈ Weight lb (kg)
Port 1	Port 2	NPT	G		
3/8	3/8	1/8-27 NPT	G1/8	3.6 (3500)	1.5 (0.7)
1/2	1/2				
3/4	3/4				
1	1	1/8-27 NPT	G1/8	12.2 (12000)	3.5 (1.6)
1-1/4	1-1/4				
1-1/2	1-1/2				
2	2	1/8-27 NPT	G1/8	36.1 (36000)	9.3 (4.2)
2-1/2	2-1/2				

NOTE

The Dale Series pressure controlled valves require both an external pilot supply and a control signal to operate the valve. When a pressure control signal is applied the valve shifts to the open position.

External Pilot Port

Pressure Control Signal

X-1

Valve Schematic

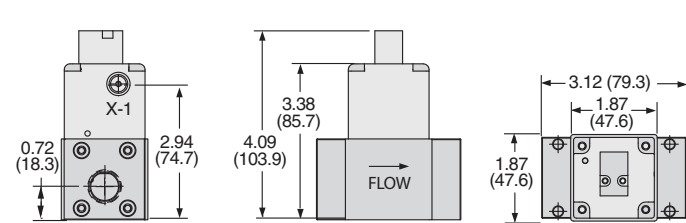
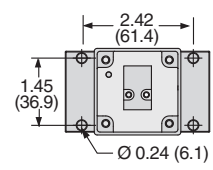
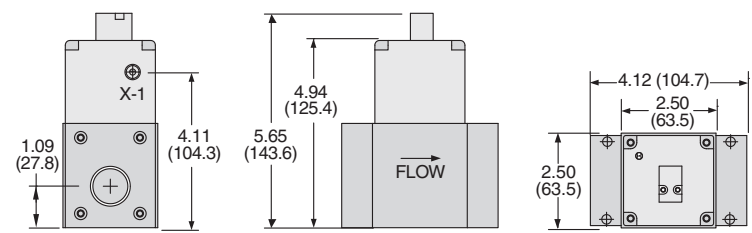
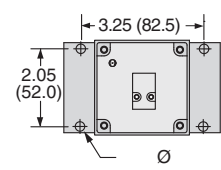
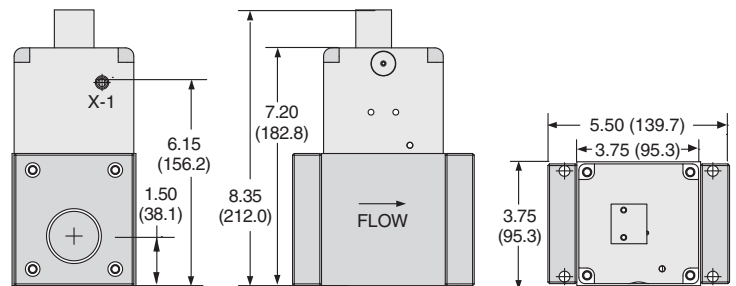
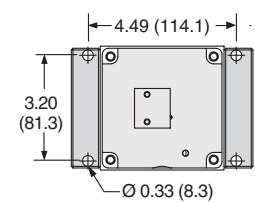
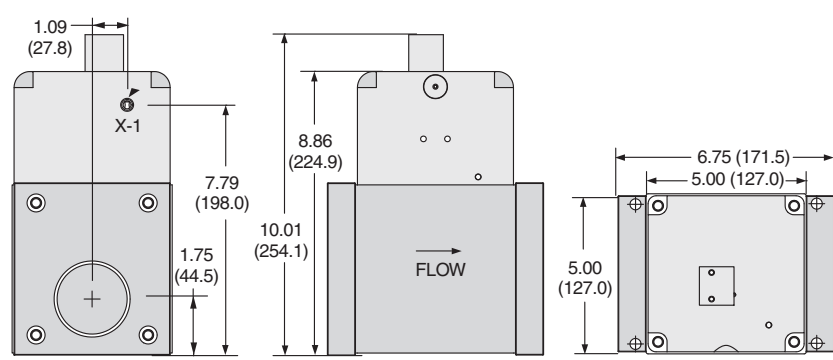
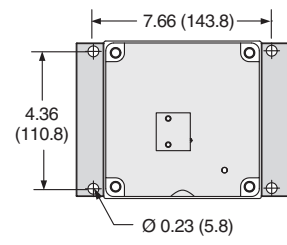
Normally Closed

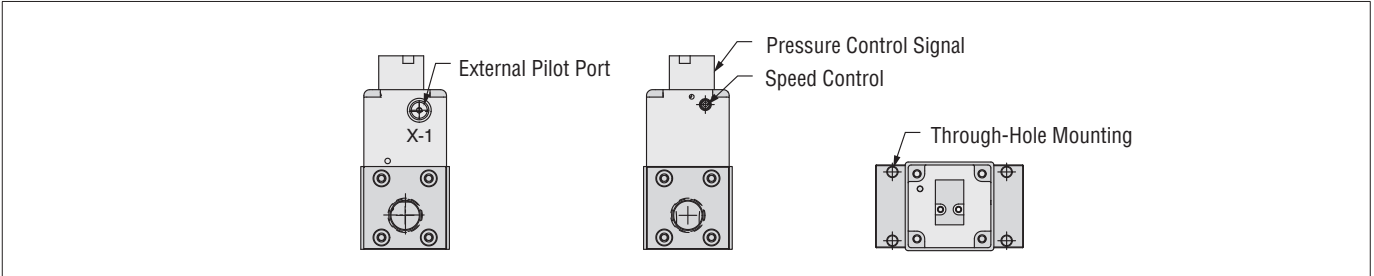
2

1

26

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DIMENSIONS		Inches (mm)
Port Size	Mounting Details	
3/8 - 12		
3/4 - 1		
1-1/4 & 1-1/2		
2 & 2-1/2		
Downloadable CAD models available.		



Valve Manifolds LT Series

Product Overview

Leak Test Valves



Illustration example.

Solenoid Pinouts

DIN EN 175301-803 Form C

3

1 2

1 2

3

1 - Positive

2 - Negative

3 - Ground

The CX and LT Series can be combined to simplify the most complex test circuits. The LT manifold with integrated sensor ports is the primary valve used for the fill, isolate and test functions. In this example the test port of the LT is connected to the CX manifold allowing four chambers to be tested one at a time. The flexibility of combining the LT and CX manifolds creates a compact package, reduces leak paths, and provides an all in one test solution.

VALVE FEATURES	
Poppet construction	Provides high dirt tolerance
Bi-directional flow	Surface areas of the double piston and poppet are carefully calculated to produce strong shifting forces in both directions, ensuring high speed and repeatability
High Flow	Full port flow
Positive sealing	Dynamic sealing, self-compensating for wear
Mounting	In-line

STANDARD SPECIFICATIONS					
GENERAL	Function		3/4 Valve		Normally Closed (NC)
	Construction Design		Poppet		
	Actuation		Electrical		Solenoid Pilot Controlled
	Mounting	Type	In-line		
		Orientation	Any, preferably vertical		
	Connection		Threaded Port		NPT G
Manual Override		Non-locking			
OPERATING CONDITIONS	Temperature		Ambient		40° to 120°F (4° to 50°C)
			Media		
	Flow Media		Filtered air		
			<i>For liquid applications, consult ROSS.</i>		
	Operating Pressure		2 to 145 psig (0.13 to 10 bar)		
			External Pilot Supply		50 to 145 psig (3.4 to 10 bar)
External Pilot Supply Pressure		Must be equal to or greater than inlet pressure			
ELECTRICAL DATA FOR SOLENOID PILOT	Solenoids		Current	Operating Voltage	Power Consumption (each solenoid)
			DC	24 volts	1.5 watts
			AC	110 volts, 50 Hz 120 volts, 60 HZ	50 Hz, 5.4 VA 60 Hz, 5.0 VA
				Rated for continuous duty	
	Enclosure Rating		IP65, IEC 60529		
	Electrical Connection		DIN EN 175301-803		Form C
CONSTRUCTION MATERIAL	Valve Body		Cast Aluminum		
	Poppet		Acetal and Stainless Steel		
	Seals		Buna-N		
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.					

PRODUCT CREDENTIALS	
Declaration of Conformity 	

Ordering Information

MODEL NUMBER CONFIGURATOR

3-Way 4-Position Valves

LT

3

4

N

B

2

7

5

00

W

Series

Valve Function

Normally Closed

Inlet Port Size

1/4

Port Thread

NPT

G

Revision Level

Outlet Port Size

1/4

Actuation

Solenoid Pilot

Coil Connection*

DIN EN 175301-803 Form C

(Leave Blank)

Form A - M12 adapter

(24 V DC only)

009

*See options for connectors or wiring kits.

Current

Voltage*

DC

24 V

W

AC

110 V, 50 Hz

120 V, 50/60 Hz

230 V, 50/60 Hz

Z

Y

* For other voltages consult ROSS.

Unit Type

Manifold

Pilot Supply

External

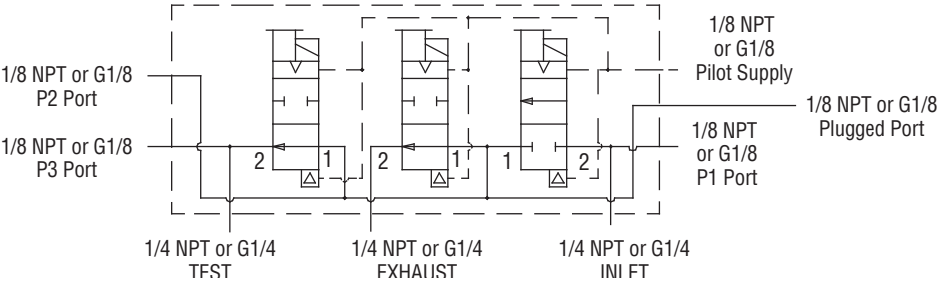
Model Number examples: LT34NB27500W, LT34DB27500Z009.

Size				Sensor Ports			Pilot Port Thread Size (X-1)		Flow Cv (NI/min)	≈ Weight lb (kg)
Port 1	Port 3	Port 3	Test Port	P1	P2	P3	NPT	G		
1/4	1/4	1/4	1/4	1/8	1/8	1/8	1/8-27 NPT	G1/8	0.9 (890)	3.6 (1.7)

FLEXIBLE FIELD CONFIGURATION

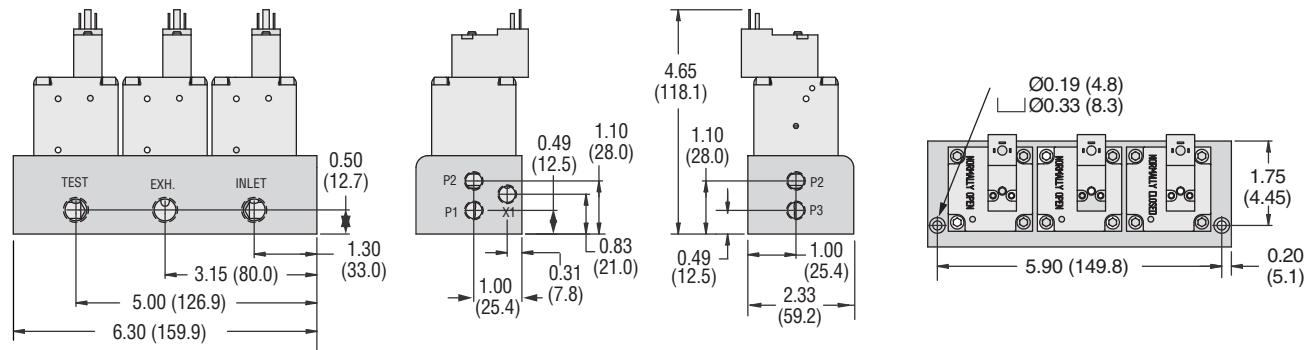
The LT Series valves can be field configured for flow, pressure decay, or differential pressure testing by selecting different combinations of the three sensor ports.

Valve Schematic

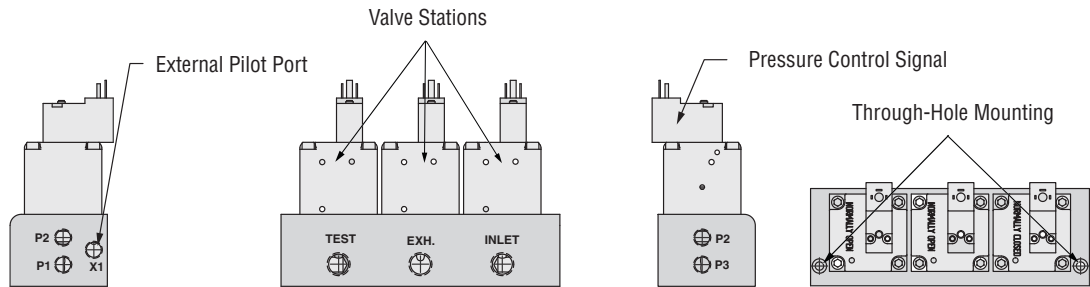


DIMENSIONS

Inches (mm)



Downloadable CAD models available.

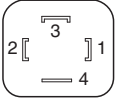
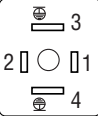


PREWIRED ELECTRICAL CONNECTORS

Cable with Connector without Light	Cable with Lighted Connector
	

Illustration examples.

Pre-wired Connectors	Valve Series	Port Size	Cable						Kit Number				
			End 1		End 2	Connection	Quantity Included	Length meters (feet)	Cord Diameter	Connector			
			Connector Type DIN EN 175301-803	Without Light						Lighted			
										24 V DC	120 V AC	230 V AC	
CX	1/4	Form C	Flying leads	1	1	2 (6.5)	10-mm	2449K77	2476K77-W	2476K77-Z	2476K77-Y		
	1/2												
	1	Form A	Flying leads	1	1	2 (6.5)	10-mm	721K77	720K77-W	720K77-Z	720K77-Y		
	1-1/2												
	2-1/2												
LX	3/8	Form C	Flying leads	1	1	2 (6.5)	10-mm	2449K77	2476K77-W	2476K77-Z	2476K77-Y		
	1/2												
	3/4												
	1												
	1-1/4	Form A	Flying leads	1	1	2 (6.5)	10-mm	721K77	720K77-W	720K77-Z	720K77-Y		
	1-1/2												
	2												
	2-1/2												
LT	1/4	Form C	Flying leads	1	1	2 (6.5)	10-mm	2449K77	2476K77-W	2476K77-Z	2476K77-Y		
CAUTIONS: Do not use electrical connectors with surge suppressors, as this may increase valve response time when de-actuating the solenoids.													

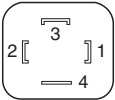
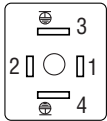
Connector Pinouts	
DIN EN 175301-803 Form A	DIN EN 175301-803 Form C
 1 - Black 2 - Black 4 - Green/Yellow (Ground)	 1 - Brown 2 - Blue 3 - Green/Yellow (Ground) 4 - Green/Yellow (Ground)

ELECTRICAL CONNECTORS

with Cable Grip, without Light	with Cable Grip, with Light
	

Illustration examples.

Connectors	Valve Series	Port Size	Connector			Kit Number			
			Type DIN EN 175301-803	Fitting Connection	Quantity Included	Connector			
						Without Light	Lighted		
							24 V DC	120 V AC	230 V AC
	CX	1/4	Form C	Cable grip	1	2452K77	2453K77-W	2453K77-Z	2453K77-Y
		1/2							
		1	Form A	Cable grip	1	937K87	936K87-W	936K87-Z	936K87-Y
		1-1/2							
		2-1/2							
	LX	3/8	Form C	Cable grip	1	2452K77	2453K77-W	2453K77-Z	2453K77-Y
		1/2							
		3/4							
		1							
		1-1/4	Form A	Cable grip	1	937K87	936K87-W	936K87-Z	936K87-Y
		1-1/2							
		2							
		2-1/2							
	LT	1/4	Form C	Cable grip	1	2452K77	2453K77-W	2453K77-Z	2453K77-Y
CAUTIONS: Do not use electrical connectors with surge suppressors, as this may increase valve response time when de-actuating the solenoids.									

Connector Pinouts	
DIN EN 175301-803 Form A	DIN EN 175301-803 Form C
 1 - Black 2 - Black 4 - Green/Yellow (Ground)	 1 - Brown 2 - Blue 3 - Green/Yellow (Ground) 4 - Green/Yellow (Ground)

EXHAUST SILENCERS



Illustration examples.

SPECIFICATIONS			Silencer Material		Pressure Range psig (bar)		Schematic	
			Aluminum		0-290 (0-20) maximum			
Port Size	Thread Type	Flow C _v (NI/min)	Model Number		Dimensions inches (mm)		≈ Weight lb (kg)	
			NPT Thread	R/Rp Thread	Length	Hex Size (D)		
1/4	Male	2.3 (2300)	5500A2003	D5500A2003	2.2 (6)	0.81 (21)	0.07 (0.03)	
1/2	Male	6.8 (6700)	5500A4003	D5500A4003	3.6 (9)	1.25 (32)	0.2 (0.1)	
1	Male	18 (18000)	5500A6003	D5500A6003	5.4 (14)	2.0 (51)	0.9 (0.4)	

ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, AUTOMATIC VALVE INDUSTRIAL, and MASTER PNEUMATIC, collectively the “ROSS Global Family”.

PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
2. All ROSS Global Family Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Global Family Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Global Family location.
4. Each ROSS Global Family Product should be used within its specification limits. In addition, use only ROSS ROSS Global Family components to repair ROSS Global Family Products.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

FILTRATION and LUBRICATION

1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Global Family recommends a filter with a 5-micron rating for normal applications.
2. All standard ROSS Global Family filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and

220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

AVOID INTAKE/EXHAUST RESTRICTION

1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

SAFETY APPLICATIONS

1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

STANDARD WARRANTY

All products sold by the ROSS Global Family are warranted for a one-year period [with the exception of Air Preparation products which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods, warranted to be free of defects in material and workmanship. The ROSS Global Family's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Global Family has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Global Family freight prepaid.

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	EUROPE	Germany	ROSS EUROPA	Tel: +49 (0)6103-7597-100	www.rosseuropa.com
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